Service Manual

MODEL: GWC09KF-K3DNA5A GWC12KF-K3DNA5A
GWH09KF-K3DNA5A GWH12KF-K3DNA5A
GWH09KF-K3DNA6A GWH12KF-K3DNA6A
GWC09KF-K3DNA9A GWC12KF-K3DNA9A
GWH09KF-K3DNB1A GWH12KF-K3DNB1A
(Refrigerant R410A)

GREE ELECTRIC APPLIANCES, INC.OF ZHUHAI

Summary and Features.....1

Part 1 Safety Precautions.....2

Part 2 Specifications.....3

2.1 Unit Specifications.....3
2.2 Operation Characteristic Curve.....13
2.3 Capacity Variation Ratio According to Temperature.....13
2.4 Operation Data.....14
2.5 Noise Criteria Curve Tables for both Models.....14

Part 3 Construction Views.....15

3.1 Indoor Unit 15
3.2 Outdoor Unit 15

Part 4 Refrigerant System Diagram.....16

Part 5 Schematic Diagram.....17

5.1 Electrical Data.....17
5.2 Electrical Wiring.....17
5.3 Printed Circuit Board.....19

Part 6 Function and Control.....24

6.1 Remote Control Operations.....24
6.2 Changing Batteries and Notices 26
6.3 Description of Each Control Operation.....27
6.4 Troubleshooting of Temp Sensor Malfunction.....29
6.5 Frequency Control.....29
6.6 3-minutes Standby.....29
6.7 Compressor Protection Function.....29
6.8 Discharge Pipe Control.....30
6.9 Input Current Control.....30
6.10 Freeze-up Protection Control.....30
6.11 Heating Peak-cut Control.....30
6.12 Defrost Control.....31
6.13 Fan Control.....32

Part 7 Installation Manual.....33
7.1 Tools Required for Installation.....33
7.2 Installation Position Selection.....33
7.3 Install Indoor Unit.....33
7.4 Install Outdoor Unit 37
7.5 Test Operation.....38

Part 8 Exploded Views and Parts List.....39
8.1 Indoor Unit.....39
8.2 Outdoor Unit.....48

Part 9 Troubleshooting.....60
9.1 Precautions Before Performing Inspection or Repair.....60
9.2 Confirmation.....60
9.3 Judgement by Flashing LED of Indoor/Outdoor Unit.....60
9.4 How to Check Simply the Main Part.....62
9.5 2-way, 3-way Valve Appearance.....66

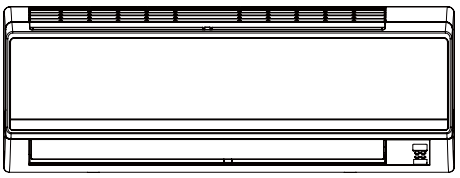
Part10 Removal Procedure.....73
10.1 Removal Procedure of Indoor Unit.....73
10.2 Removal Procedure of Outdoor Unit.....87

Part11 Care and Cleaning 92
11.1 Cleaning of Refrigeration System.....92
11.2 Cleaning of Heat Exchanger.....92

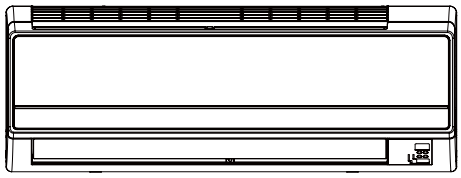
Summary and Features

Indoor Unit

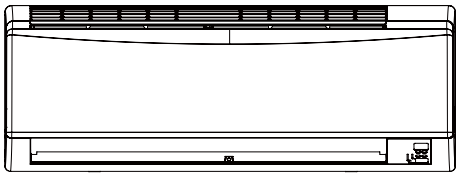
GWC09KF-K3DNA5A/I
GWH09KF-K3DNA5A/I
GWC12KF-K3DNA5A/I
GWH12KF-K3DNA5A/I



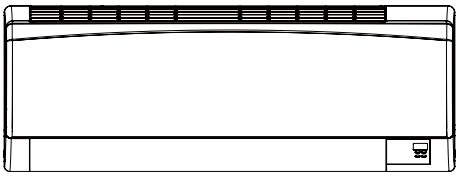
GWC09KF-K3DNA9A/I
GWC12KF-K3DNA9A/I



GWH09KF-K3DNA6A/I
GWH12KF-K3DNA6A/I

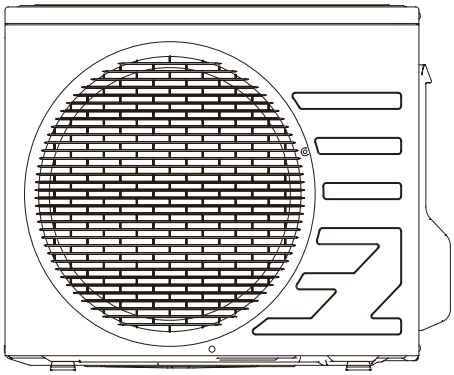


GWH09KF-K3DNB1A/I
GWH12KF-K3DNB1A/I

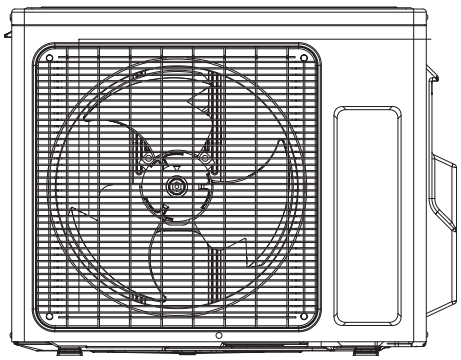


Outdoor Unit

GWC09KF-K3DNA5A/O(CB146W0050)
GWC12KF-K3DNA5A/O(CB146W0070)
GWH09KF-K3DNA5A/O(CB146W0060/CB146W0069)
GWH12KF-K3DNA5A/O(CB146W0080/CB146W0089)



GWC09KF-K3DNA5A/O(CB146W0051)
GWC12KF-K3DNA5A/O(CB146W0072)
GWH09KF-K3DNA5A/O(CB146W0063/CB146W0068)
GWH12KF-K3DNA5A/O(CB146W0083/CB146W0088)



Remote Control

YB1F2

1.Safety Precautions

Installing, starting up, and servicing air conditioner can be hazardous due to system pressure, electrical components, and equipment location, etc.

Only trained, qualified installers and service personnel are allowed to install, start-up, and service this equipment. Untrained personnel can perform basic maintenance functions such as cleaning coils. All other operations should be performed by trained service personnel.

When handling the equipment, observe precautions in the manual and on tags, stickers, and labels attached to the equipment. Follow all safety codes. Wear safety glasses and work gloves. Keep quenching cloth and fire extinguisher nearby when brazing.

Read the instructions thoroughly and follow all warnings or cautions in literature and attached to the unit. Consult local building codes and current editions of national as well as local electrical codes.

Recognize the following safety information:

Warning Incorrect handling could result in personal injury or death.

Caution Incorrect handling may result in minor injury, or damage to product or property.

Warning

All electric work must be performed by a licensed technician according to local regulations and the instructions given in this manual.

- **Before installing, modifying, or servicing system, main electrical disconnect switch must be in the OFF position. There may be more than 1 disconnect switch. Lock out and tag switch with a suitable warning label.**
- **Never supply power to the unit unless all wiring and tubing are completed, reconnected and checked.**
- **This system adopts highly dangerous electrical voltage. Incorrect connection or inadequate grounding can cause personal injury or death. Stick to the wiring diagram and all the instructions when wiring.**
- **Have the unit adequately grounded in accordance with local electrical codes.**
- **Have all wiring connected tightly. Loose connection may lead to overheating and a possible fire hazard.**

All installation or repair work shall be performed by your dealer or a specialized subcontractor as there is the risk of fire, electric shock, explosion or injury.

- **Make sure the outdoor unit is installed on a stable, level surface with no accumulation of snow, leaves, or trash beside.**
- **Make sure the ceiling/wall is strong enough to bear the weight of the unit.**
- **Make sure the noise of the outdoor unit does not disturb neighbors.**
- **Follow all the installation instructions to minimize the risk of damage from earthquakes, typhoons or strong winds.**
- **Avoid contact between refrigerant and fire as it generates poisonous gas.**
- **Apply specified refrigerant only. Never have it mixed with any other refrigerant. Never have air remain in the refrigerant line as it may lead to rupture and other hazards.**
- **Make sure no refrigerant gas is leaking out when installation is completed.**
- **Should there be refrigerant leakage, the density of refrigerant in the air shall in no way exceed its limited value, or it may lead to explosion.**
- **Keep your fingers and clothing away from any moving parts.**
- **Clear the site after installation. Make sure no foreign objects are left in the unit.**
- **Always ensure effective grounding for the unit.**

Caution

- **Never install the unit in a place where a combustible gas might leak, or it may lead to fire or explosion.**
- **Make a proper provision against noise when the unit is installed at a telecommunication center or hospital.**
- **Provide an electric leak breaker when it is installed in a watery place.**
- **Never wash the unit with water.**
- **Handle unit transportation with care. The unit should not be carried by only one person if it is more than 20kg.**
- **Never touch the heat exchanger fins with bare hands.**
- **Never touch the compressor or refrigerant piping without wearing glove.**
- **Do not have the unit operate without air filter.**
- **Should any emergency occur, stop the unit and disconnect the power immediately.**
- **Properly insulate any tubing running inside the room to prevent the water from damaging the wall.**

2.Specifications

2.1 Unit Specifications

Models GWC09KF-K3DNA5A, GWH09KF-K3DNA5A

Model				GWC09KF-K3DNA5A	GWH09KF-K3DNA5A	
Product Code				CB14600050 CB14600051	CB14600060 CB14600063 CB14600068 CB14600069	
Function				COOLING	COOLING	HEATING
Rated Voltage				220-240V～	220-240V～	
Frequency (Inverter different Compressor speed)		High	Hz	78	78	98
		Standard	Hz	53	53	72
		Low	Hz	15	15	24
Total Capacity (Inverter different Compressor speed)		High	W / Btu/h	3230 / 11000	3230 / 11000	4100 / 14000
		Standard	W / Btu/h	2650 / 9000	2650 / 9000	3520 / 12000
		Low	W / Btu/h	450 / 1500	450 / 1500	450 / 1500
Power Input (Inverter different Compressor speed)		High	W	1350	1350	1450
		Standard	W	800	800	950
		Low	W	200	200	200
Rated Input			W	1420	1420	1550
Rated Current			A	6.3	6.3	6.8
Air Flow Volume		H	m^3/h	600	600	
		M	m^3/h	370	370	
		L	m^3/h	280	280	
Dehumidifying Volume			l/h	0.8	0.8	
EER / C.O.P			W/W	3.3	3.3/3.7	
Energy Class				A/A	A/A	
Indoor unit				GWC09KF-K3DNA5A/I	GWH09KF-K3DNA5A/I	
Fan Motor	Speed	H	r/min	1100	1100	
		M	r/min	900	900	
		L	r/min	700	700	
	Output		W	10	10	
	Capacitor		μF	1.2	1.2	
	RLA		A	0.16	0.16	
Fan	Type			Cross flow fan	Cross flow fan	
	Diameter-Length		mm	Φ92X594	Φ92X594	
Evaporator				Aluminum fin-copper tube	Aluminum fin-copper tube	
	Pipe Diameter		mm	7	7	
	Row-Fin Gap		mm	2-1.4	2-1.4	
	Coil length (l)Xheight (H)Xcoil width (L)		mm	610X294X24	610X294X24	
Swing Motor	Model			MP24BA	MP24BA	
	Output		W	1.5	1.5	
Fuse (A)			A	PCB 3.15A	PCB 3.15A	
Sound Pressure Level		H	dB (A)	38	38	
		M	dB (A)	30	30	
		L	dB (A)	24	24	
Sound Power Level		H	dB (A)	48	48	
		M	dB (A)	40	40	
		L	dB (A)	34	34	
Dimension (WXHXD) (mm)			mm	770X283X201	770X283X201	
Dimension of Package (LXWXH)			mm	844X342X261	844X342X261	
Net Weight /Gross Weight			kg	8/11	8/11	

Remarks:

Rating conditions are:

Cooling: Indoor air temperature 27°C D.B. / 19°C W.B.

Outdoor air temperature 35°C D.B. / 24°C W.B.

Heating: Indoor air temperature 20°C D.B.

Outdoor air temperature 7°C D.B. / 6°C W.B.

Outdoor Unit			GWC09KF-K3DNA5A/O	GWH09KF-K3DNA5A/O
Compressor	Manufacturer/trademark		DIT/daikin	DIT/daikin
	Model		1YC23AEXD	1YC23AEXD
	Type		Rotary	Rotary
	L.R.A. (A)	A	4	4
	RLA(A)	A	4	4
	Power Input(W)	W	600	600
	Overload Protector		CS-7SA	CS-7SA
Throttling Method			Capillary	Capillary
Starting Method			Transducer starting	Transducer starting
Working Temp Range		℃	10~48	-15~48
Heat Exchanger Coil	Coil		Aluminum fin-copper tube	Aluminum fin-copper tube
	Pipe Diameter	mm	7	7
	Rows-Fin Gap	mm	1-1.4	1-1.4
Coil length (l) X height (H) X coil width (L)		mm	647X528X19.05	647X528X19.05
Fan Motor	Speed	rpm	930	930
	Output of Fan Motor	W	30	30
	RLA	A	0.236	0.236
	Capacitor	μF	2	2
Air Flow Volume of Outdoor Unit		m^3/h	1600	1600
Fan	Type		Axial fan	Axial fan
	Diameter	mm	370	370
Defrosting Method			/	Auto defrosting
Climate Type			T1	T1
Isolation			I	I
Moisture Protection			IP24	IP24
Permissible Excessive Operating Pressure for the Discharge Side		Mpa	3.8	3.8
Permissible Excessive Operating Pressure for the Suction Side		Mpa	1.2	1.2
Sound Pressure Level		dB (A)	51	51
Sound Power Level		dB (A)	61	61
Dimension (WXHXD)		mm	710X550X275	710X550X275
Dimension of Package (LXWXH)		mm	771X348X592	771X348X592
Net Weight /Gross Weight		kg	27/31	28/32
Refrigerant	Name of refrigerant		R410A	R410A
	Weight	kg	0.74	0.74
Connection Pipe	Length (m)	m	5	5
	Gas additional charge	g/m	15	20
	Liquid Pipe Diameter	mm	Φ6	Φ6
	Gas Pipe Diameter	mm	Φ9.52	Φ9.52
Max. Interunit Height Difference		m	10	10
Max. Interunit Piping Length		m	15	15

The above data is subject to change without notice. Please refer to the nameplate of the unit.

Models GWC12KF-K3DNA5A, GWH12KF-K3DNA5A

Model				GWC12KF-K3DNA5A	GWH12KF-K3DNA5A	
Product Code				CB14600070 CB14600072	CB14600080 CB14600083 CB14600088 CB14600089	
Function				COOLING	COOLING	HEATING
Rated Voltage				220-240V~	220-240V~	
Frequency (Inverter different Compressor speed)		High	Hz	92	92	108
		Standard	Hz	72	72	78
		Low	Hz	15	15	24
Total Capacity (Inverter different Compressor speed)		High	W / Btu/h	3960 / 13500	3960 / 13500	5130 / 17500
		Standard	W / Btu/h	3530 / 12000	3530 / 12000	4100 / 13990
		Low	W / Btu/h	600 / 2000	600 / 2000	600 / 2000
Power Input (Inverter different Compressor speed)		High	W	1450	1450	1550
		Standard	W	1100	1100	1135
		Low	W	220	220	220
Rated Input			W	1550	1550	1650
Rated Current			A	6.5	6.5	7.8
Air Flow Volume		H	m^3/h	680	680	
		M	m^3/h	410	410	
		L	m^3/h	300	300	
Dehumidifying Volume			l/h	1.5	1.5	
EER / C.O.P			W/W	3.21	3.21/3.61	
Energy Class				A/A	A/A	
Indoor unit				GWC12KF-K3DNA5A/I	GWH12KF-K3DNA5A/I	
Fan Motor	Speed	H	r/min	1150	1150	
		M	r/min	950	950	
		L	r/min	750	750	
	Output		W	10	10	
	Capacitor		μF	1.2	1.2	
	RLA		A	0.16	0.16	
Fan	Type			Cross flow fan	Cross flow fan	
	Diameter-Length		mm	Φ92X594	Φ92X594	
Evaporator				Aluminum fin-copper tube	Aluminum fin-copper tube	
	Pipe Diameter		mm	7	7	
	Row-Fin Gap		mm	2-1.4	2-1.4	
	Coil length (l)Xheight (H)Xcoil width (L)		mm	610X294X24	610X294X24	
Swing Motor	Model			MP24BA	MP24BA	
	Output		W	1.5	1.5	
Fuse (A)			A	PCB 3.15A	PCB 3.15A	
Sound Pressure Level		H	dB (A)	39	39	
		M	dB (A)	31	31	
		L	dB (A)	25	25	
Sound Power Level		H	dB (A)	49	49	
		M	dB (A)	41	41	
		L	dB (A)	35	35	
Dimension (WXHXD) (mm)			mm	770X283X201	770X283X201	
Dimension of Package (LXWXH)			mm	844X342X261	844X342X261	
Net Weight /Gross Weight			kg	9/12	9/12	

Remarks:

Rating conditions are:

Cooling: Indoor air temperature 27°C D.B. / 19°C W.B.

Outdoor air temperature 35°C D.B. / 24°C W.B.

Heating: Indoor air temperature 20°C D.B.

Outdoor air temperature 7°C D.B. / 6°C W.B.

Outdoor Unit			GWC12KF-K3DNA5A/O	GWH12KF-K3DNA5A/O
Compressor	Manufacturer/trademark		DIT/daikin	DIT/daikin
	Model		1YC23AEXD	1YC23AEXD
	Type		Rotary	Rotary
	L.R.A. (A)	A	4	4
	RLA(A)	A	4	4
	Power Input(W)	W	600	600
	Overload Protector		CS-7SA	CS-7SA
Throttling Method			Capillary	Capillary
Starting Method			Transducer starting	Transducer starting
Working Temp Range		℃	10~48	-15~48
Heat Exchanger Coil	Coil		Aluminum fin-copper tube	Aluminum fin-copper tube
	Pipe Diameter	mm	7	7
	Rows-Fin Gap	mm	2-1.4	2-1.4
Coil length (l) x height (H) x coil width (L)		mm	647X528X38.1	647X528X38.1
Fan Motor	Speed	rpm	930	930
	Output of Fan Motor	W	30	30
	RLA	A	0.236	0.236
	Capacitor	μF	2	2
Air Flow Volume of Outdoor Unit		m^3/h	1600	1600
Fan	Type-Piece		Axial fan	Axial fan
	Diameter	mm	370	370
Defrosting Method			/	Auto defrosting
Climate Type			T1	T1
Isolation			I	I
Moisture Protection			IP24	IP24
Permissible Excessive Operating Pressure for the Discharge Side		Mpa	3.8	3.8
Permissible Excessive Operating Pressure for the Suction Side		Mpa	1.2	1.2
Sound Pressure Level		dB (A)	53	53
Sound Power Level		dB (A)	63	63
Dimension (WXHXD)		mm	710X550X275	710X550X275
Dimension of Package (LXWXH)		mm	771X348X592	771X348X592
Net Weight /Gross Weight		kg	29/33	30/34
Refrigerant	Name of refrigerant		R410A	R410A
	Weight	kg	1.0	1.0
Connection Pipe	Length (m)	m	5	5
	Gas additional charge	g/m	15	20
	Liquid Pipe Diameter	mm	Φ6	Φ6
	Gas Pipe Diameter	mm	Φ9.52	Φ9.52
Max. Interunit Height Difference		m	10	10
Max. Interunit Piping Length		m	20	20

The above data is subject to change without notice. Please refer to the nameplate of the unit.

Models GWH09KF-K3DNA6A, GWH12KF-K3DNA6A

Model			GWH09KF-K3DNA6A	GWH12KF-K3DNA6A
Product Code			CB14600110	CB14600120
Power Supply	Rated Voltage	V～	220-240	220-240
	Rated Frequency	Hz	50	50
	Phases		1	1
Power Supply Mode			Indoor	Indoor
Cooling Capacity (Min～Max)		W	2650(450~3230)	3530(600~3960)
Heating Capacity (Min～Max)		W	3520(450~4100)	4100(600~5130)
Cooling Power Input (Min～Max)		W	800(200~1350)	1100(220~1450)
Heating Power Input (Min～Max)		W	950(200~1450)	1135(220~1550)
Cooling Power Current		A	3.55	4.88
Heating Power Current		A	4.21	5.04
Rated Input		W	1550	1650
Rated Current		A	6.88	7.32
Air Flow Volume(SH/H/M/L/SL)		m^3/h	600/520/370/280/-	680/560/410/300/-
Dehumidifying Volume		L/h	1	1.2
EER		W/W	3.3	3.21
COP		W/W	3.7	3.61
SEER		W/W	/	/
HSPF		W/W	/	/
Application Area		m^2	12-18	16-24
Indoor Unit	Model of indoor unit		GWH09KF-K3DNA6A/I	GWH12KF-K3DNA6B/I
	Fan Type		Cross-flow	Cross-flow
	Diameter Length(DXL)	mm	Φ92X594	Φ92X594
	Fan Motor Cooling Speed (SH/H/M/L/SL)	r/min	1300/1100/900/700/-	1350/1150/950/750/-
	Fan Motor Heating Speed (SH/H/M/L/SL)	r/min	1300/1140/980/820/-	1350/1190/1020/850/-
	Output of Fan Motor	W	10	10
	Fan Motor RLA	A	0.16	0.16
	Fan Motor Capacitor	μF	1.2	1.2
	Input of Heater	W	0	0
	Evaporator Form		Aluminum Fin-copper Tube	Aluminum Fin-copper Tube
	Pipe Diameter	mm	Φ7	Φ7
	Row-fin Gap	mm	2-1.4	2-1.4
	Coil Length (LXDXW)	mm	610X24X294	610X24X294
	Swing Motor Model		MP24BA	MP24BA
	Output of Swing Motor	W	1.5	1.5
	Fuse	A	PCB 3.15A	PCB 3.15A
	Sound Pressure Level (SH/H/M/L/SL)	dB (A)	41/36/30/24/-	42/37/31/25/-
	Sound Power Level (SH/H/M/L/SL)	dB (A)	51/46/40/34/-	52/47/41/35/-
	Dimension (WXHXD)	mm	770X283X201	770X283X201
	Dimension of Carton Box (L/W/H)	mm	841X339X246	841X339X246
	Dimension of Package (L/W/H)	mm	844X342X261	844X342X261
	Net Weight	kg	8	9
	Gross Weight	kg	11	12

Outdoor Unit	Model of Outdoor Unit		GWH09KF-K3DNA5A/O	GWH12KF-K3DNA5A/O
	Compressor Manufacturer/Trademark		Daikin Compressor Industries /daikin	Daikin Compressor Industries/daikin
	Compressor Model		1YC23AEXD	1YC23AEXD
	Compressor Oil		DAPHEN FVC50K	DAPHEN FVC50K
	Compressor Type		Rotary	Rotary
	L.R.A.	A	4	4
	Compressor RLA	A	4	4
	Compressor Power Input	W	600	600
	Overload Protector		CS-7SA	CS-7SA
	Throttling Method		Capillary	Capillary
	Operation temp	℃	16～30	16～30
	Ambient temp (cooling)	℃	10～48	10～48
	Ambient temp (heating)	℃	-15～24	-15～24
	Condenser Form		Aluminum Fin-copper Tube	Aluminum Fin-copper Tube
	Pipe Diameter	mm	Φ7	Φ7
	Rows-fin Gap	mm	1-1.4	2-1.4
	Coil Length (LXDXW)	mm	647X19.05X528	647X38.1X528
	Fan Motor Speed	rpm	930	930
	Output of Fan Motor	W	30	30
	Fan Motor RLA	A	0.236	0.236
	Fan Motor Capacitor	μF	2	2
	Air Flow Volume of Outdoor Unit	m^3/h	1600	1600
	Fan Type		Axial-flow	Axial-flow
	Fan Diameter	mm	370	370
	Defrosting Method		Automatic Defrosting	Automatic Defrosting
	Climate Type		T1	T1
	Isolation		I	I
	Moisture Protection		IP24	IP24
	Permissible Excessive Operating Pressure for the Discharge Side	MPa	3.8	3.8
	Permissible Excessive Operating Pressure for the Suction Side	MPa	1.2	1.2
	Sound Pressure Level (H/M/L)	dB (A)	51/-/-	53/-/-
	Sound Power Level (H/M/L)	dB (A)	61/-/-	63/-/-
	Dimension (WXHXD)	mm	710X318X550	710X318X550
	Dimension of Carton Box (L/W/H)	mm	768X345X577	768X345X577
	Dimension of Package (L/W/H)	mm	771X348X592	771X348X592
	Net Weight	kg	28	30
	Gross Weight	kg	32	34
	Refrigerant		R410A	R410A
	Refrigerant Charge	kg	0.74	1
Connection Pipe	Length	m	5	5
	Gas Additional Charge	g/m	30	20
	Outer Diameter Liquid Pipe	mm	Φ6	Φ6
	Outer Diameter Gas Pipe	mm	Φ9.52	Φ9.52
	Max Distance Height	m	10	10
	Max Distance Length	m	15	20

The above data is subject to change without notice. Please refer to the nameplate of the unit.

Models GWC09KF-K3DNA9A, GWC12KF-K3DNA9A

Model			GWC09KF-K3DNA9A	GWC12KF-K3DNA9A
Product Code			CB146009300 CB146009301	CB146009400 CB146009402
Rated Voltage		V～	220-240	220-240
Phases			1	1
Power Supply Mode			Indoor	Indoor
Cooling Capacity (Min～Max)		W	2650(450~3230)	3530(600~3960)
Heating Capacity (Min～Max)		W	/	/
Cooling Power Input (Min～Max)		W	800(200~1350)	1100(220~1450)
Heating Power Input (Min～Max)		W	/	/
Cooling Power Current		A	3.55	4.88
Heating Power Current		A	/	/
Rated Input		W	1420	1550
Rated Current		A	6.30	6.50
Air Flow Volume(SH/H/M/L/SL)		m^3/h	(600/520/370/280/-)	(680/560/410/300/-)
Dehumidifying Volume		L/h	1	1.2
EER		W/W	3.30	3.21
COP		W/W	/	/
SEER		Btu/w.h	/	/
HSPF		Btu/w.h	/	/
Application Area		m^2	12-18	16-24
Indoor Unit	Model of indoor unit		GWC09KF-K3DNA9A/I	GWC12KF-K3DNA9A/I
	Fan Type		Cross-flow	Cross-flow
	Diameter Length(DXL)	mm	Φ92X594	Φ92X594
	Fan Motor Cooling Speed (SH/H/M/L/SL)	r/min	1300/1100/900/700/-	1350/1150/950/750/-
	Fan Motor Heating Speed (SH/H/M/L/SL)	r/min	/	/
	Output of Fan Motor	W	10	10
	Fan Motor RLA	A	0.16	0.16
	Fan Motor Capacitor	μF	1.2	1.2
	Input of Heater	W	0	0
	Evaporator Form		Aluminum Fin-copper Tube	Aluminum Fin-copper Tube
	Pipe Diameter	mm	Φ7	Φ7
	Row-fin Gap	mm	2-1.4	2-1.4
	Coil Length (LXDXW)	mm	610X24X294	610X24X294
	Swing Motor Model		MP24BA	MP24BA
	Output of Swing Motor	W	1.5	1.5
	Fuse	A	PCB 3.15A	PCB 3.15A
	Sound Pressure Level (SH/H/M/L/SL)	dB (A)	41/38/30/24/-	42/39/31/25/-
	Sound Power Level (SH/H/M/L/SL)	dB (A)	51/48/40/34/-	52/49/41/35/-
	Dimension (WXHXD)	mm	770X283X201	770X283X201
	Dimension of Carton Box (L/W/H)	mm	841X339X246	841X339X246
	Dimension of Package (L/W/H)	mm	844X342X261	844X342X261
	Net Weight	kg	9	9
	Gross Weight	kg	12	12

Outdoor Unit	Model of Outdoor Unit		GWC09KF-K3DNA5A/O	GWC12KF-K3DNA5A/O
	Compressor Manufacturer/Trademark		DIT/daikin	DIT/daikin
	Compressor Model		1YC23AEXD	1YC23AEXD
	Compressor Oil		DAPHEN FVC50K	DAPHEN FVC50K
	Compressor Type		Rotary	Rotary
	L.R.A.	A	4	4
	Compressor RLA	A	4	4
	Compressor Power Input	W	600W	600W
	Overload Protector		CS-7SA	CS-7SA
	Throttling Method		Capillary	Capillary
	Operation temp	℃	16~30	16~30
	Ambient temp (cooling)	℃	10~48	10~48
	Ambient temp (heating)	℃	/	/
	Condenser Form		Aluminum Fin-copper Tube	Aluminum Fin-copper Tube
	Pipe Diameter	mm	Φ7	Φ7
	Rows-fin Gap	mm	1-1.4	2-1.4
	Coil Length (LXDXW)	mm	647X19.05X528	647X38.1X528
	Fan Motor Speed	rpm	930	930
	Output of Fan Motor	W	30	30
	Fan Motor RLA	A	0.236	0.236
	Fan Motor Capacitor	μF	2	2
	Air Flow Volume of Outdoor Unit	m^3/h	1600	1600
	Fan Type		Axial-flow	Axial-flow
	Fan Diameter	mm	370	370
	Defrosting Method		/	/
	Climate Type		T1	T1
	Isolation		I	I
	Moisture Protection		IP24	IP24
	Permissible Excessive Operating Pressure for the Discharge Side	MPa	3.8	3.8
	Permissible Excessive Operating Pressure for the Suction Side	MPa	1.2	1.2
	Sound Pressure Level (H/M/L)	dB (A)	51/-/-	53/-/-
	Sound Power Level (H/M/L)	dB (A)	61/-/-	63/-/-
	Dimension (WXHXD)	mm	710X318X550	710X318X550
	Dimension of Carton Box (L/W/H)	mm	768X345X577	768X345X577
	Dimension of Package (L/W/H)	mm	771X348X592	771X348X592
	Net Weight	kg	27	29
	Gross Weight	kg	31	33
	Refrigerant		R410A	R410A
	Refrigerant Charge	kg	0.74	1
Connection Pipe	Length	m	5	5
	Gas Additional Charge	g/m	20	20
	Outer Diameter Liquid Pipe	mm	Φ6	Φ6
	Outer Diameter Gas Pipe	mm	Φ9.52	Φ9.52
	Max Distance Height	m	10	10
	Max Distance Length	m	15	20

The above data is subject to change without notice. Please refer to the nameplate of the unit.

Models GWH09KF-K3DNB1A,GWH12KF-K3DNB1A

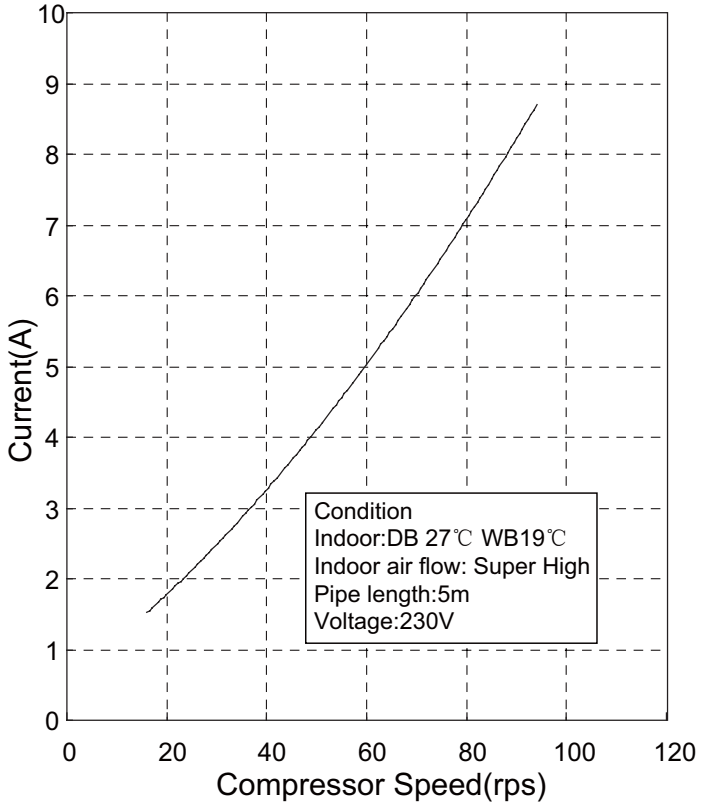
Model			GWH09KF-K3DNB1A	GWH12KF-K3DNB1A
Product Code			CB14600760	CB14600770
Power Supply	Rated Voltage	V～	220-240	220-240
	Rated Frequency	Hz	50	50
	Phases		1	1
Power Supply Mode			Indoor	Indoor
Cooling Capacity (Min～Max)		W	2650(450~3230)	3530(600~3960)
Heating Capacity (Min～Max)		W	3520(450~4100)	4100(600~5130)
Cooling Power Input (Min～Max)		W	800(200~1350)	1100(220~1450)
Heating Power Input (Min～Max)		W	950(200~1450)	1135(220~1550)
Cooling Power Current		A	3.55	4.88
Heating Power Current		A	4.21	5.04
Rated Input		W	1550	1650
Rated Current		A	6.88	7.32
Air Flow Volume(SH/H/M/L/SL)		m^3/h	600/520/370/280/-	680/560/410/300/-
Dehumidifying Volume		L/h	1	1.2
EER		W/W	3.3	3.21
COP		W/W	3.7	3.61
SEER		W/W	/	/
HSPF		W/W	/	/
Application Area		m^2	12-18	16-24
Indoor Unit	Model of indoor unit		GWH09KF-K3DNB1A/I	GWH12KF-K3DNB1A/I
	Fan Type		Cross-flow	Cross-flow
	Diameter Length(DXL)	mm	Φ92X594	Φ92X594
	Fan Motor Cooling Speed (SH/H/M/L/SL)	r/min	1300/1100/900/700/-	1350/1150/950/750/-
	Fan Motor Heating Speed (SH/H/M/L/SL)	r/min	1300/1140/980/820/-	1350/1190/1020/850/-
	Output of Fan Motor	W	10	10
	Fan Motor RLA	A	0.16	0.16
	Fan Motor Capacitor	μF	1.2	1.2
	Input of Heater	W	0	0
	Evaporator Form		Aluminum Fin-copper Tube	Aluminum Fin-copper Tube
	Pipe Diameter	mm	Φ7	Φ7
	Row-fin Gap	mm	2-1.4	2-1.4
	Coil Length (LXDXW)	mm	610X24X294	610X24X294
	Swing Motor Model		MP24BA	MP24BA
	Output of Swing Motor	W	1.5	1.5
	Fuse	A	PCB 3.15A	PCB 3.15A
	Sound Pressure Level (SH/H/M/L/SL)	dB (A)	41/38/30/24/-	42/39/31/25/-
	Sound Power Level (SH/H/M/L/SL)	dB (A)	51/48/40/34/-	52/49/41/35/-
	Dimension (WXHXD)	mm	770X283X201	770X283X201
	Dimension of Carton Box (L/W/H)	mm	844X342X261	844X342X261
	Dimension of Package (L/W/H)	mm	847X345X276	847X345X276
	Net Weight	kg	8	9
	Gross Weight	kg	11	12

Outdoor Unit	Model of Outdoor Unit		GWH09KF-K3DNA5A/O	GWH12KF-K3DNA5A/O
	Compressor Manufacturer/Trademark		Daikin Compressor Industries /daikin	Daikin Compressor Industries/daikin
	Compressor Model		1YC23AEXD	1YC23AEXD
	Compressor Oil		DAPHEN FVC50K	DAPHEN FVC50K
	Compressor Type		Rotary	Rotary
	L.R.A.	A	4	4
	Compressor RLA	A	4	4
	Compressor Power Input	W	600W	600W
	Overload Protector		CS-7SA	CS-7SA
	Throttling Method		Capillary	Capillary
	Operation temp	℃	16～30	16～30
	Ambient temp (cooling)	℃	18～43	18～43
	Ambient temp (heating)	℃	-15～24	-15～24
	Condenser Form		Aluminum Fin-copper Tube	Aluminum Fin-copper Tube
	Pipe Diameter	mm	Φ7	Φ7
	Rows-fin Gap	mm	1-1.4	2-1.4
	Coil Length (LXDXW)	mm	647X19.05X528	647X38.1X528
	Fan Motor Speed	rpm	930	930
	Output of Fan Motor	W	30	30
	Fan Motor RLA	A	0.236	0.236
	Fan Motor Capacitor	μF	2	2
	Air Flow Volume of Outdoor Unit	m^3/h	1600	1600
	Fan Type		Axial-flow	Axial-flow
	Fan Diameter	mm	370	370
	Defrosting Method		Automatic Defrosting	Automatic Defrosting
	Climate Type		T1	T1
	Isolation		I	I
	Moisture Protection		IP24	IP24
	Permissible Excessive Operating Pressure for the Discharge Side	MPa	3.8	3.8
	Permissible Excessive Operating Pressure for the Suction Side	MPa	1.2	1.2
	Sound Pressure Level (H/M/L)	dB (A)	51/-/-	53/-/-
	Sound Power Level (H/M/L)	dB (A)	61/-/-	63/-/-
	Dimension (WXHXD)	mm	710X318X550	710X318X550
	Dimension of Carton Box (L/W/H)	mm	771X348X592	771X348X592
	Dimension of Package (L/W/H)	mm	774X351X607	774X351X607
	Net Weight	kg	28	30
	Gross Weight	kg	32	34
	Refrigerant		R410A	R410A
	Refrigerant Charge	kg	0.74	1
Connection Pipe	Length	m	5	5
	Gas Additional Charge	g/m	30	20
	Outer Diameter Liquid Pipe	mm	Φ6	Φ6
	Outer Diameter Gas Pipe	mm	Φ9.52	Φ9.52
	Max Distance Height	m	10	10
	Max Distance Length	m	15	20

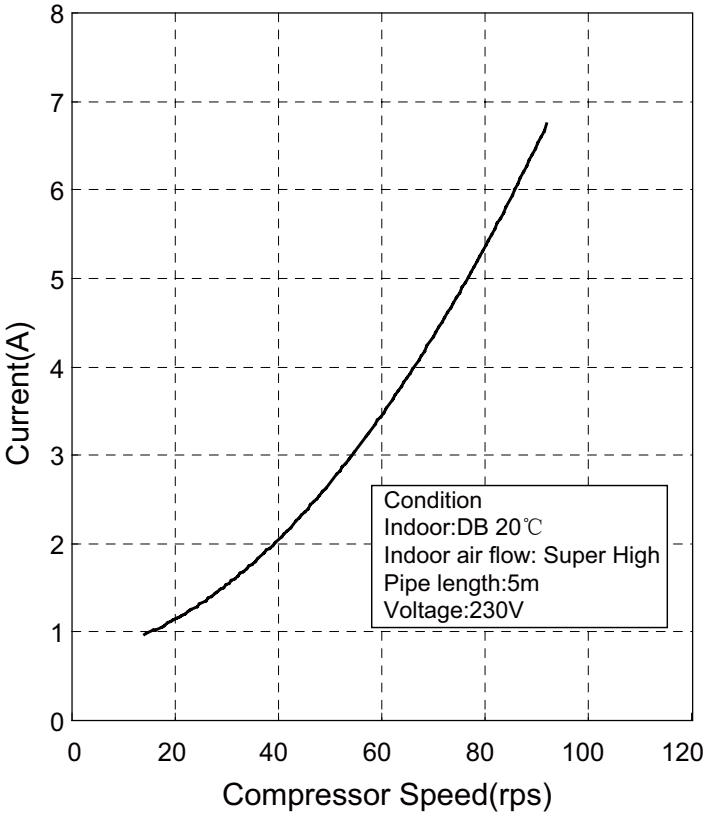
The above data is subject to change without notice. Please refer to the nameplate of the unit.

2.2 Operation Characteristic Curve

Cooling

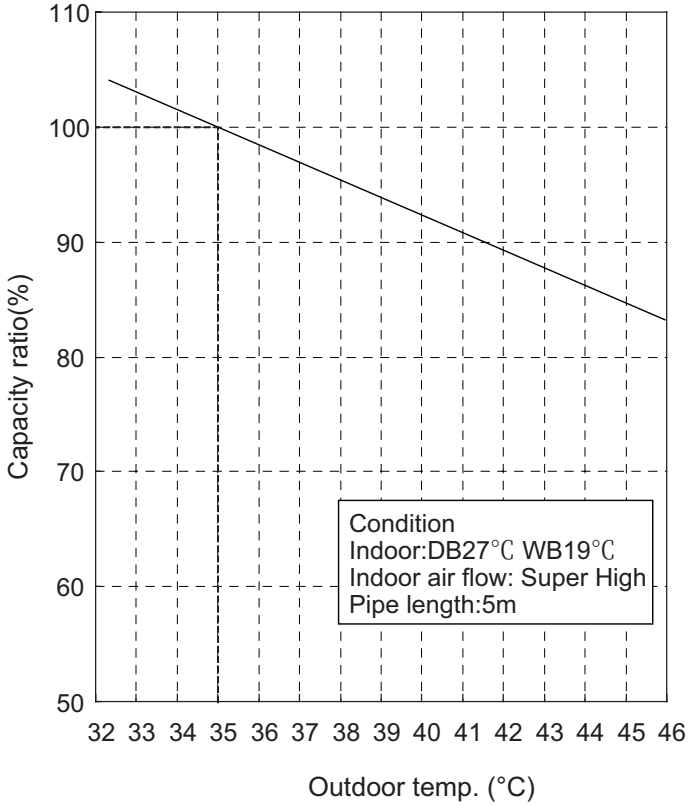


Heating

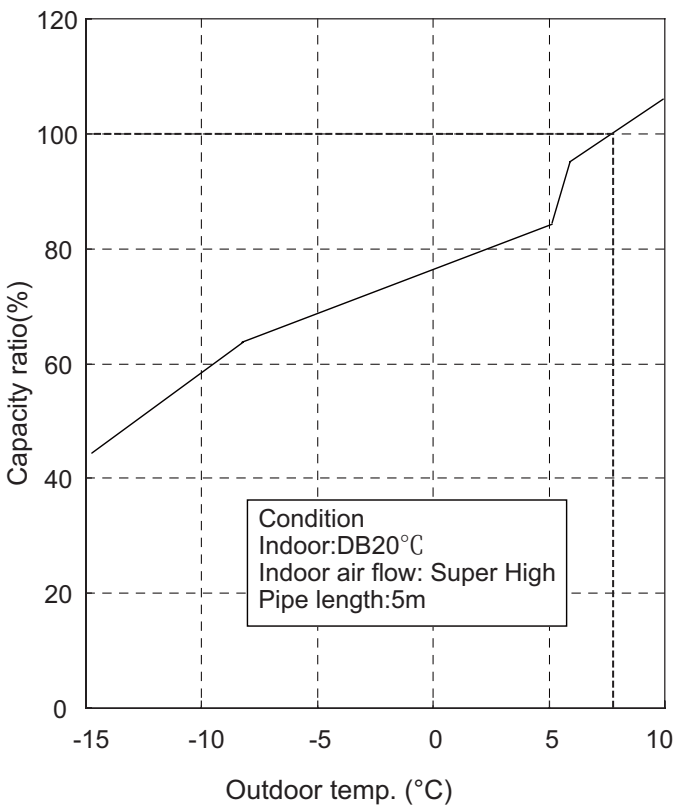


2.3 Capacity Variation Ratio According to Temperature

Cooling



Heating



2.4 Operation Data

Cooling

Temp. Condition(℃)		Model	Standard Pressure(Mpa)	Indoor Fan Mode	Outdoor Fan Mode	Compressor Frequency(Hz)
Indoor	Outdoor					
27/19	35/24	09K	0.9 to 1.1	Super High	930rpm	53
		12K	0.8 to 1.0			72

Heating

Temp. Condition(℃)		Model	Standard Pressure(Mpa)	Indoor Fan Mode	Outdoor Fan Mode	Compressor Frequency(Hz)
Indoor	Outdoor					
20/-	7/6	09K	2.3 to 2.5	Super High	930rpm	72
		12K	2.4 to 2.6			78

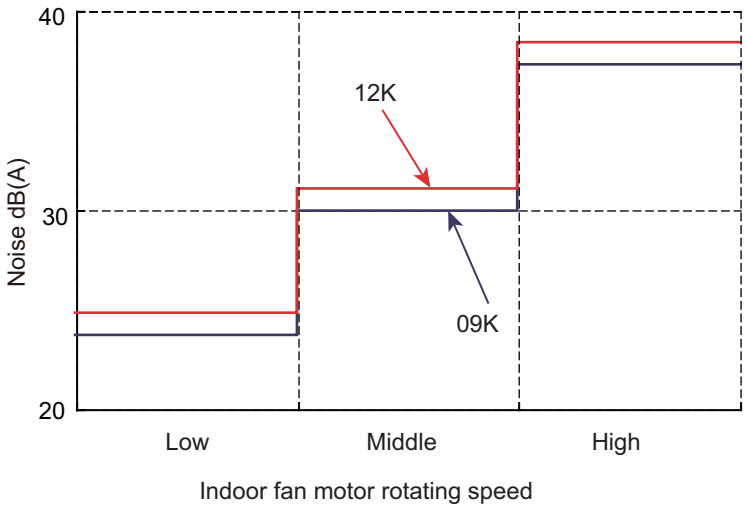
NOTES :

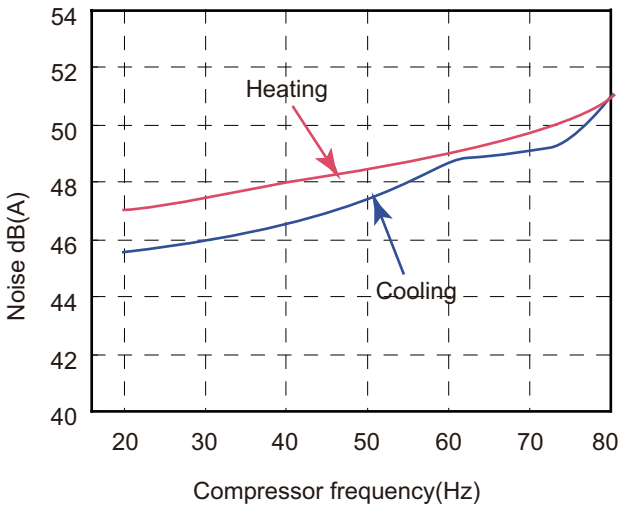
(1) Measure surface temperature of heat exchanger pipe around center of heat exchanger path U bent. (Thermistor themometer)

(2) Connecting piping condition : 5 m

2.5 Noise Criteria Curve Tables for Both Models

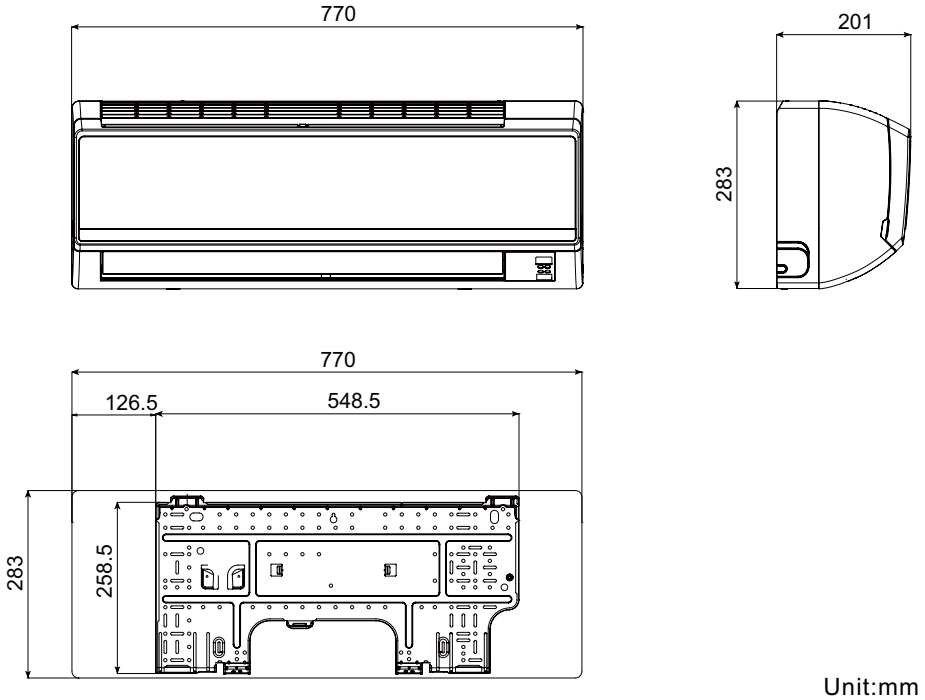
Indoor side noise when blowing





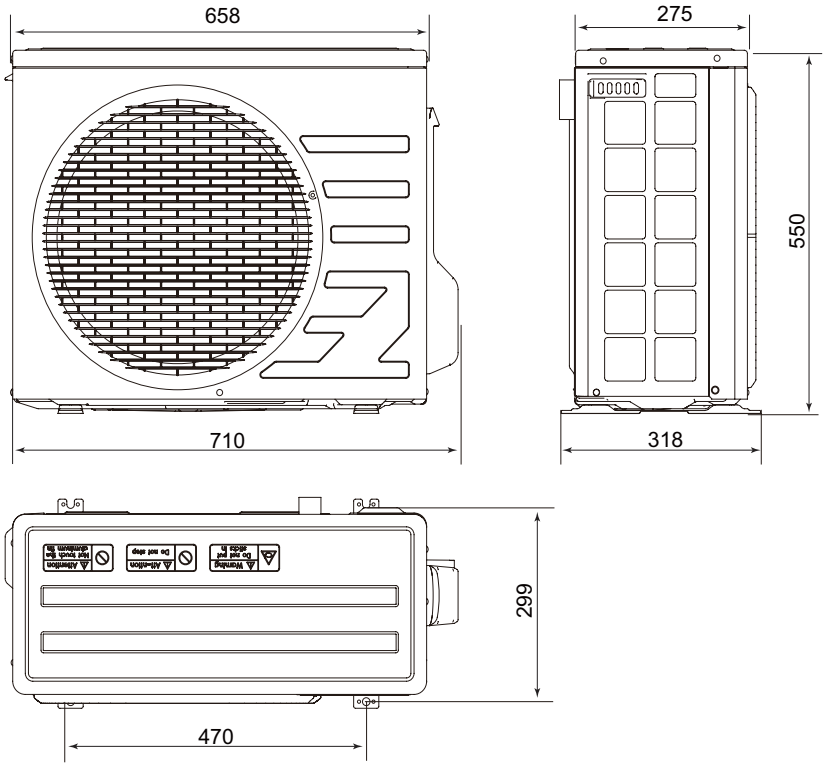
3. Construction Views

3.1 Indoor Unit



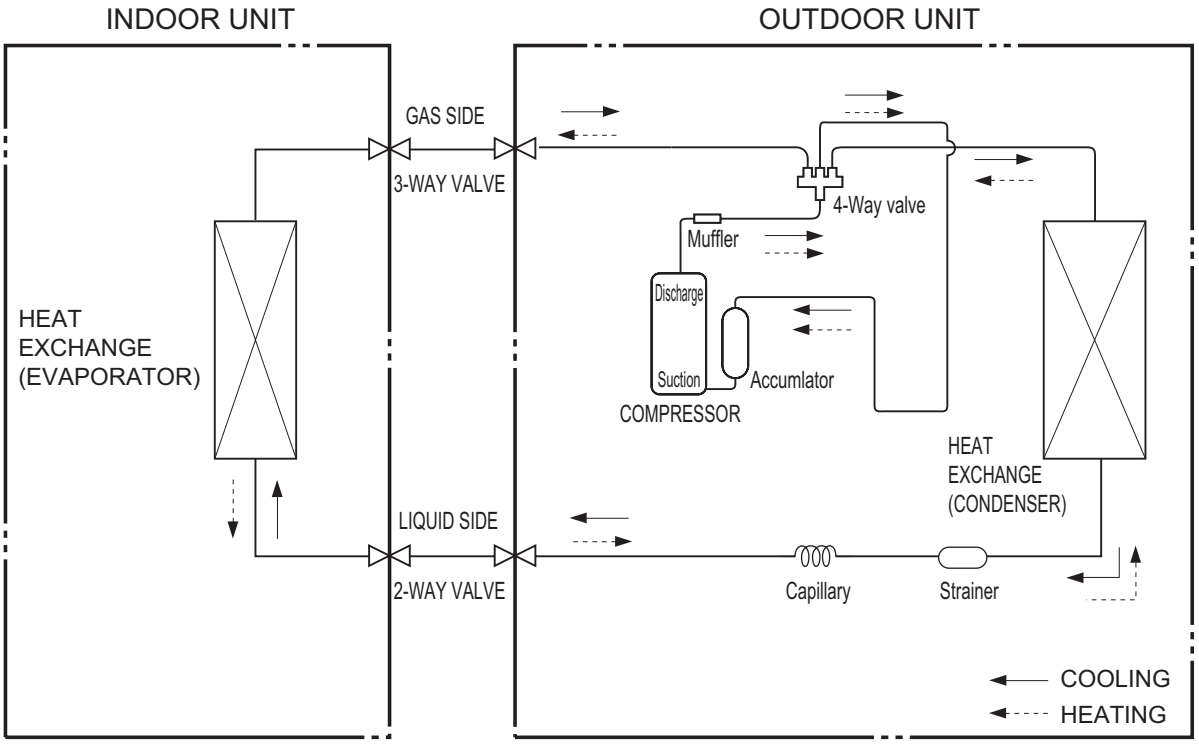
Unit:mm

3.2 Outdoor Unit

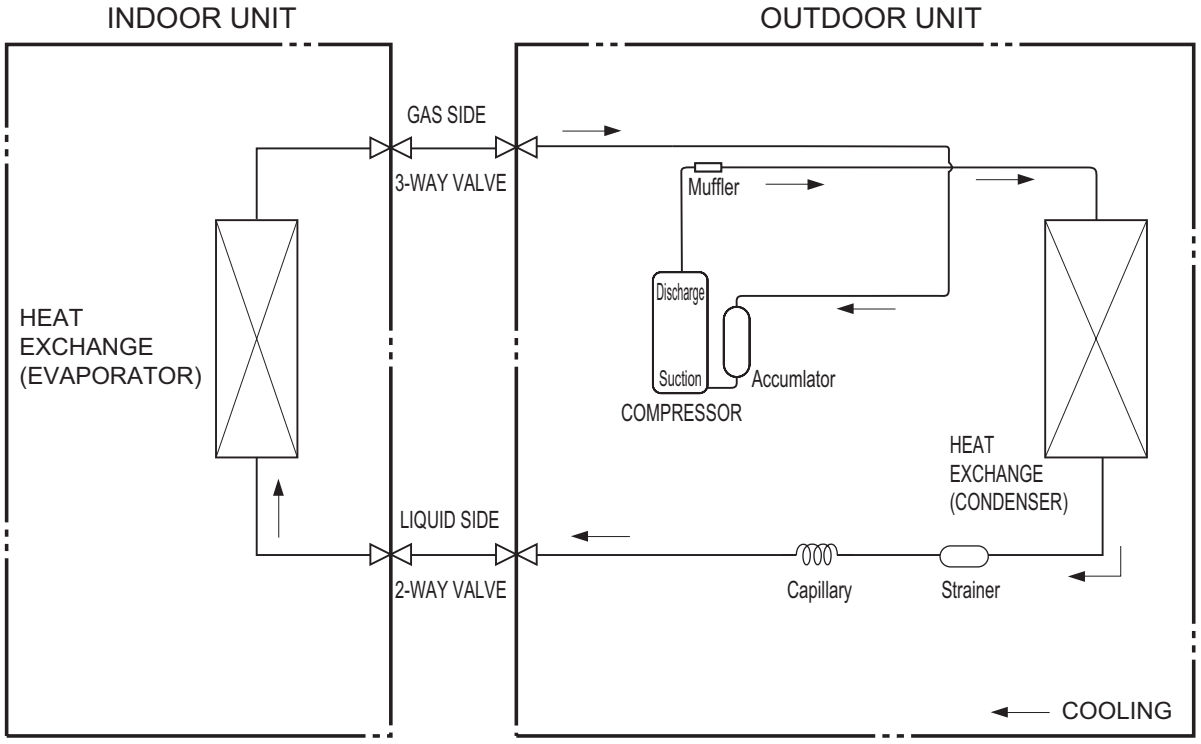


4. Refrigerant System Diagram

(1)Cooling Only Models



(2)Cooling & Heating Models



Refrigerant pipe diameter
Liquid : 1/4" (6 mm)
Gas : 3/8" (9.52 mm)

5. Schematic Diagram

5.1 Electrical Data

Meaning of marks

- **Indoor Unit**

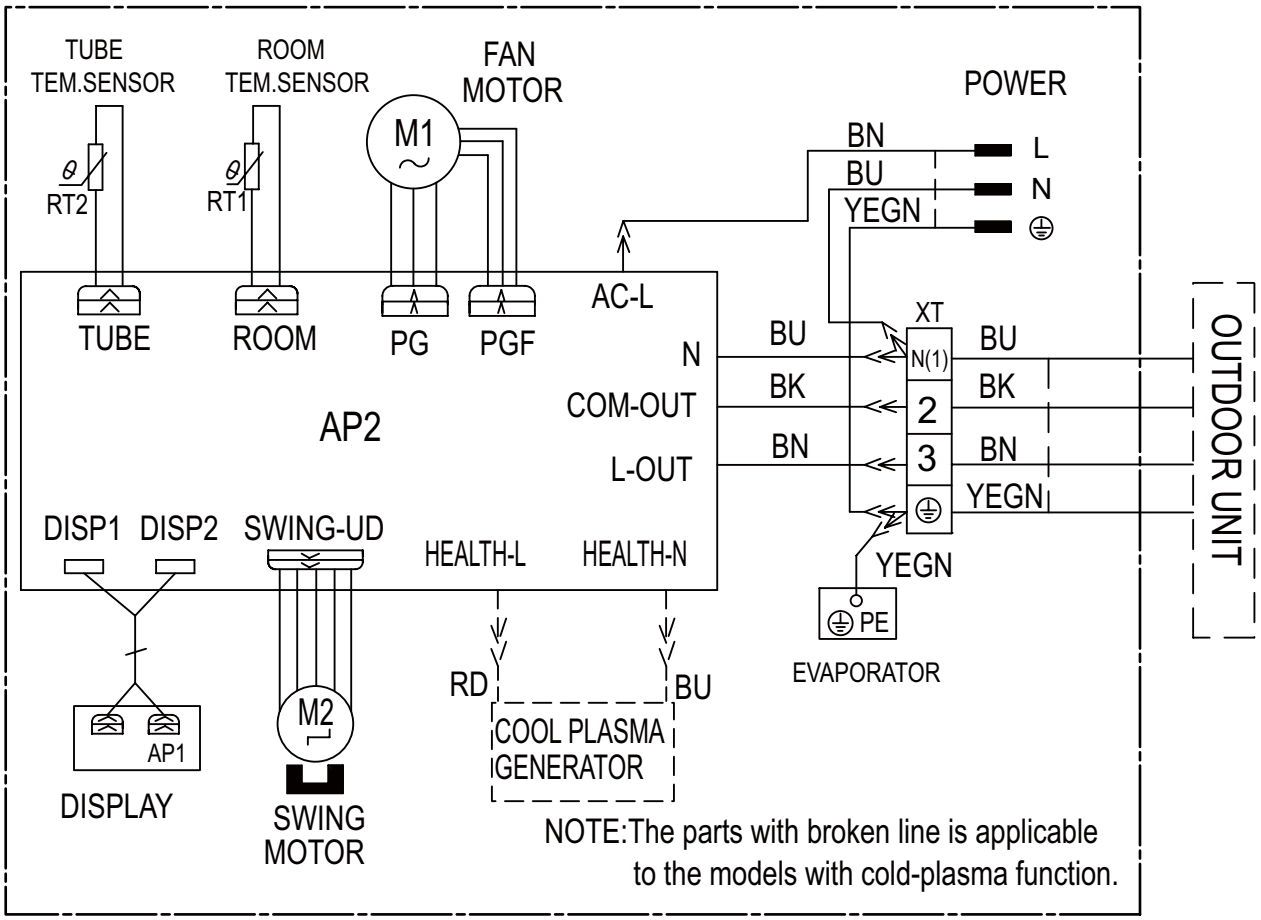
Symbol	Color symbol	Symbol	Color symbol
WH	WHITE	**BN**	BROWN
YE	YELLOW	**BU**	BLUE
RD	RED	**BK**	BLACK
YEGN	YELLOW GREEN	⏚	PROTECTIVE EARTH

- **Outdoor Unit**

Symbol	Parts name	Symbol	Color symbol
L1	REACTOR	WH	WHITE
PCB1~PCB2	PRINTED CIRCUIT BOARD	YE	YELLOW
S10/S11S40/S70/S80/S90	CONNECTOR	RD	RED
SAT	OVERLOAD	BN	BROWN
COMP	COMPRESSOR	BU	BLUE
⏚	PROTECTIVE EARTH	BK	BLACK
		YEGN	YELLOW GREEN
		OG	ORANGE

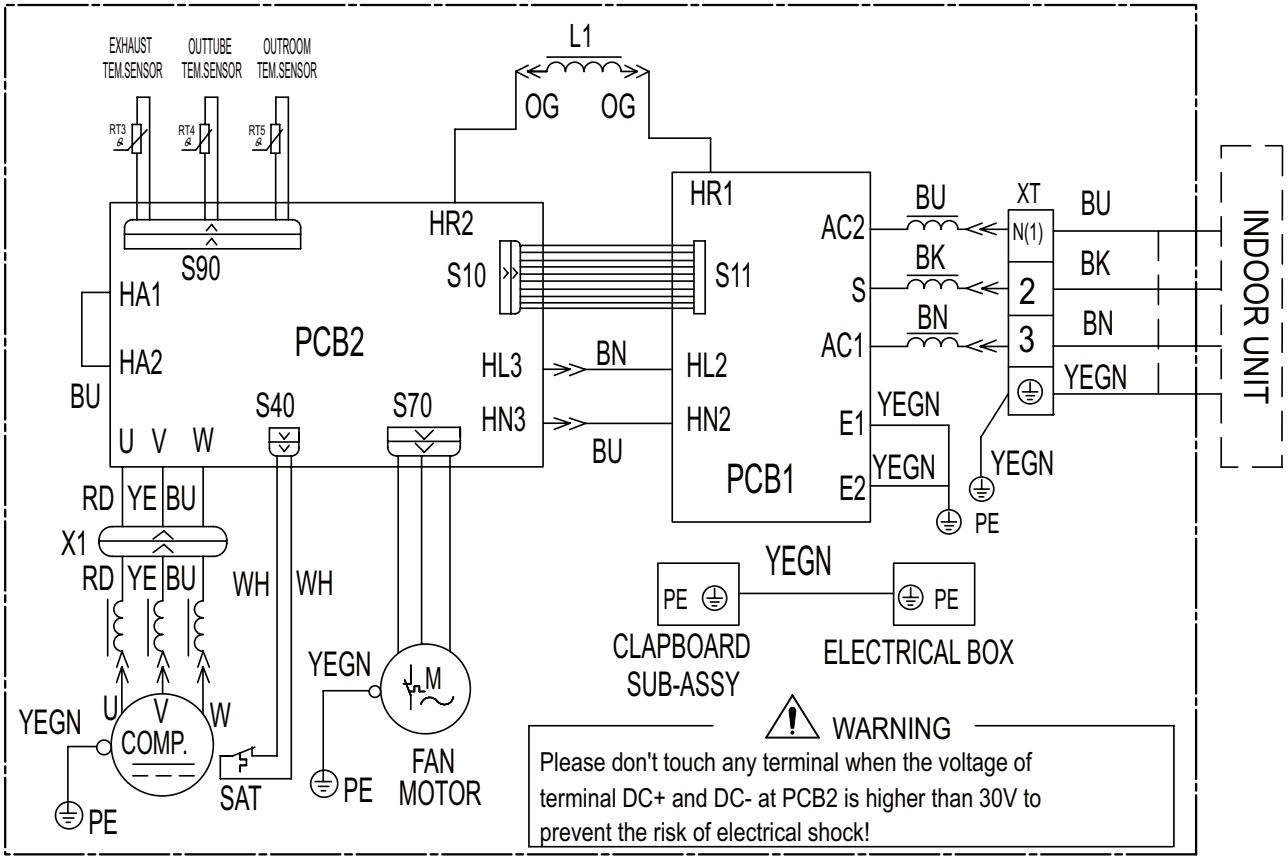
5.2 Electrical Wiring

- **Indoor Unit**

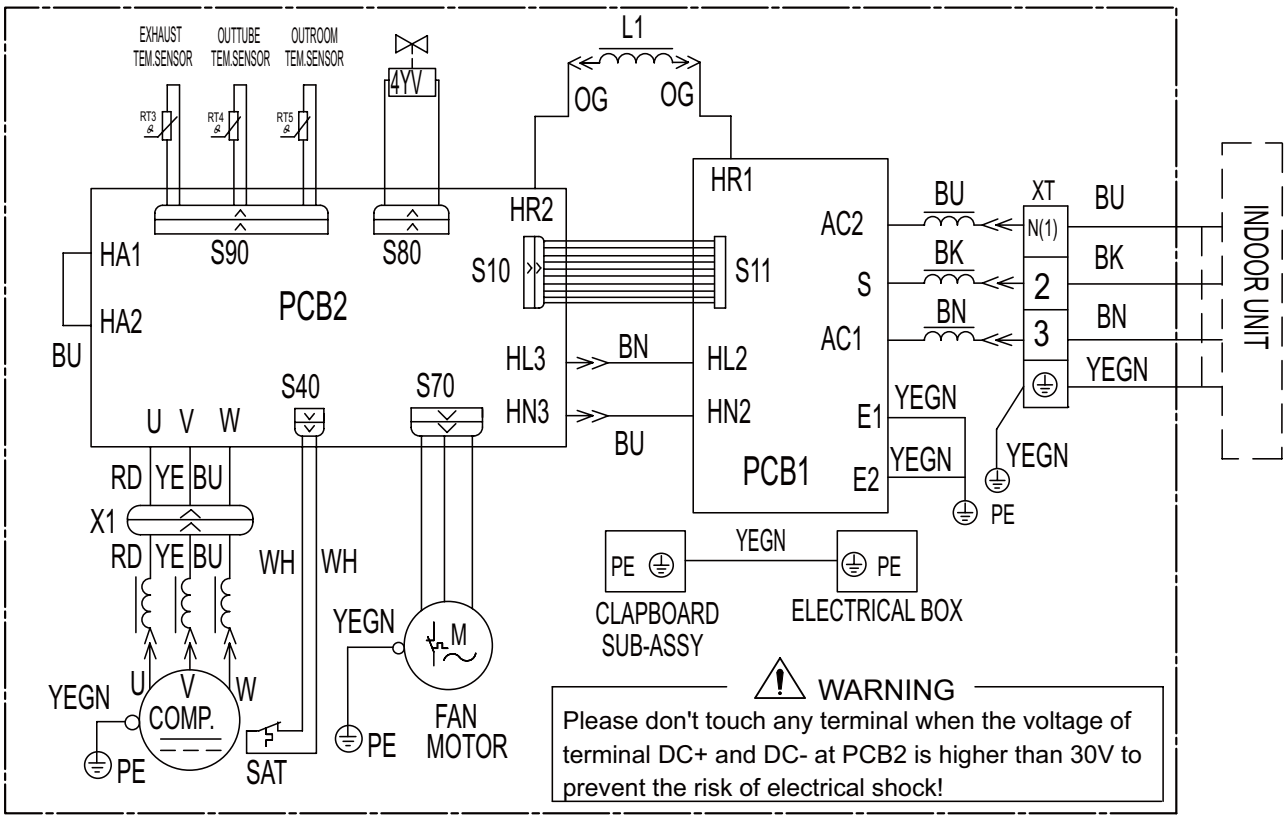


● **Outdoor Unit**

Models GWC09KF-K3DNA5A/O ,GWC12KF-K3DNA5A/O



Models GWH09KF-K3DNA5A/O ,GWH12KF-K3DNA5A/O ,GWH09KF-K3DNA6A/O ,
GWH12KF-K3DNA6A/O , GWH09KF-K3DNB1A/O ,GWH12KF-K3DNB1A/O



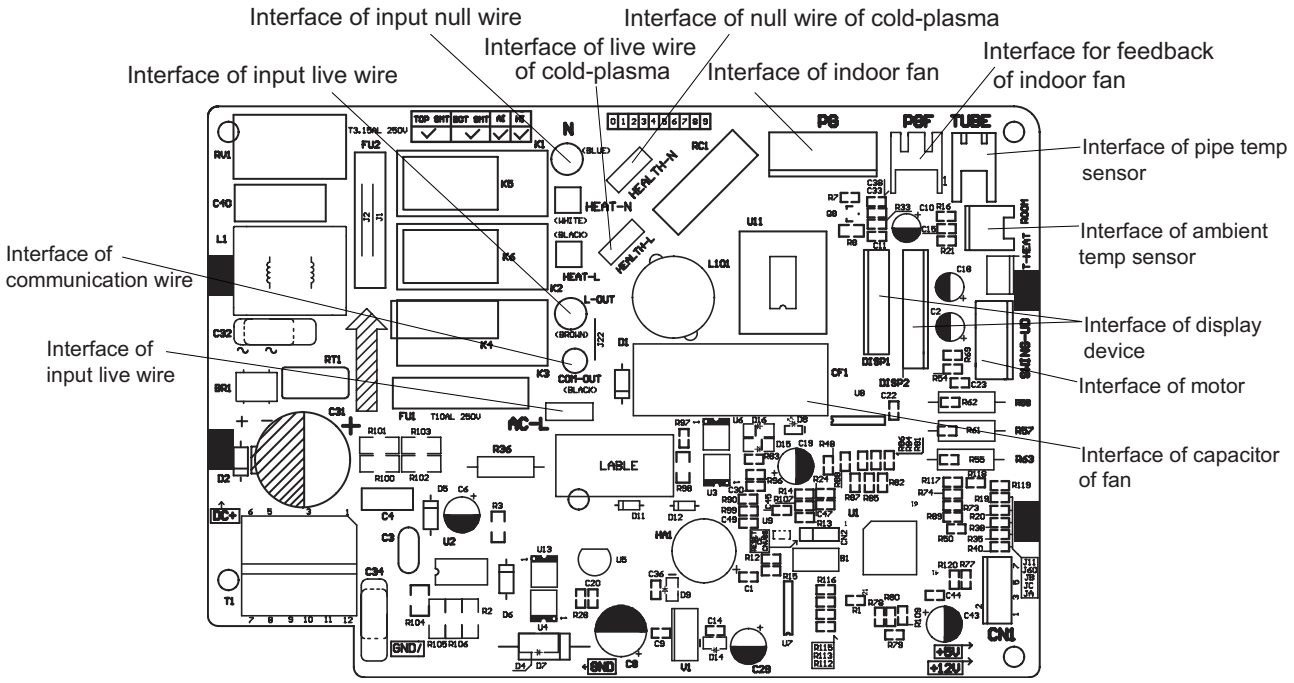
These circuit diagrams are subject to change without notice, please refer to the one supplied with the unit.

5.3 Printed Circuit Board

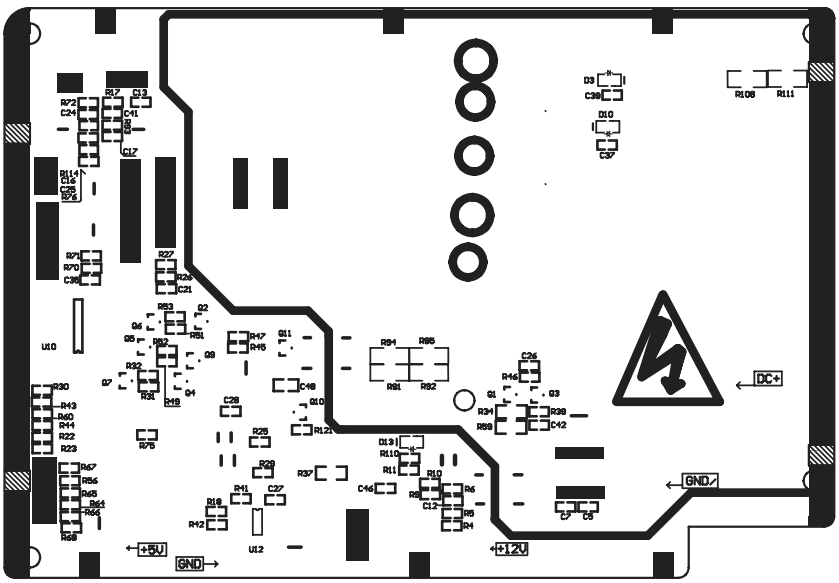
Indoor Unit

(1)Control PCB

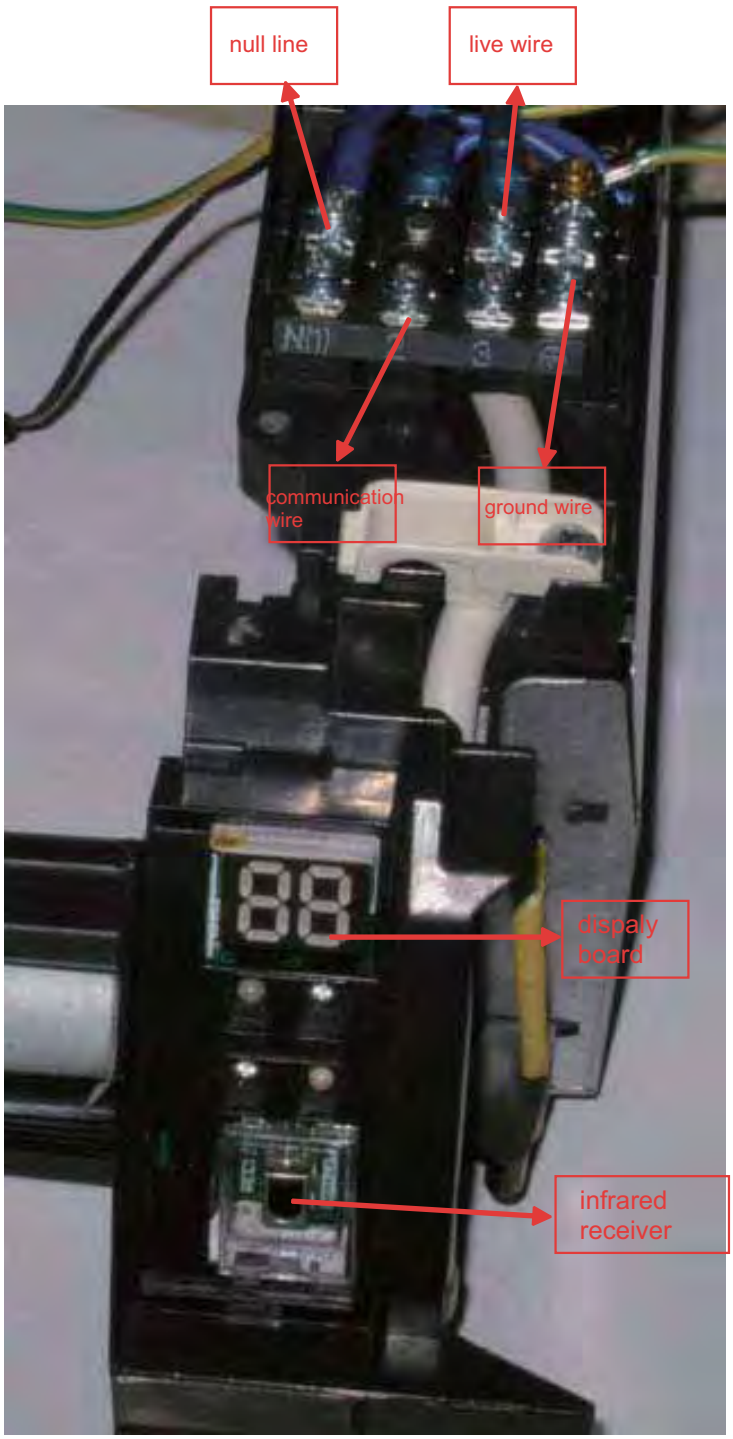
- **TOP VIEW**


Interface of input null wire
Interface of null wire of cold-plasma
Interface of live wire of cold-plasma
Interface of input live wire
Interface of indoor fan
Interface for feedback of indoor fan
Interface of pipe temp sensor
Interface of ambient temp sensor
Interface of communication wire
Interface of display device
Interface of input live wire
Interface of motor
Interface of capacitor of fan

- **BOTTOM VIEW**



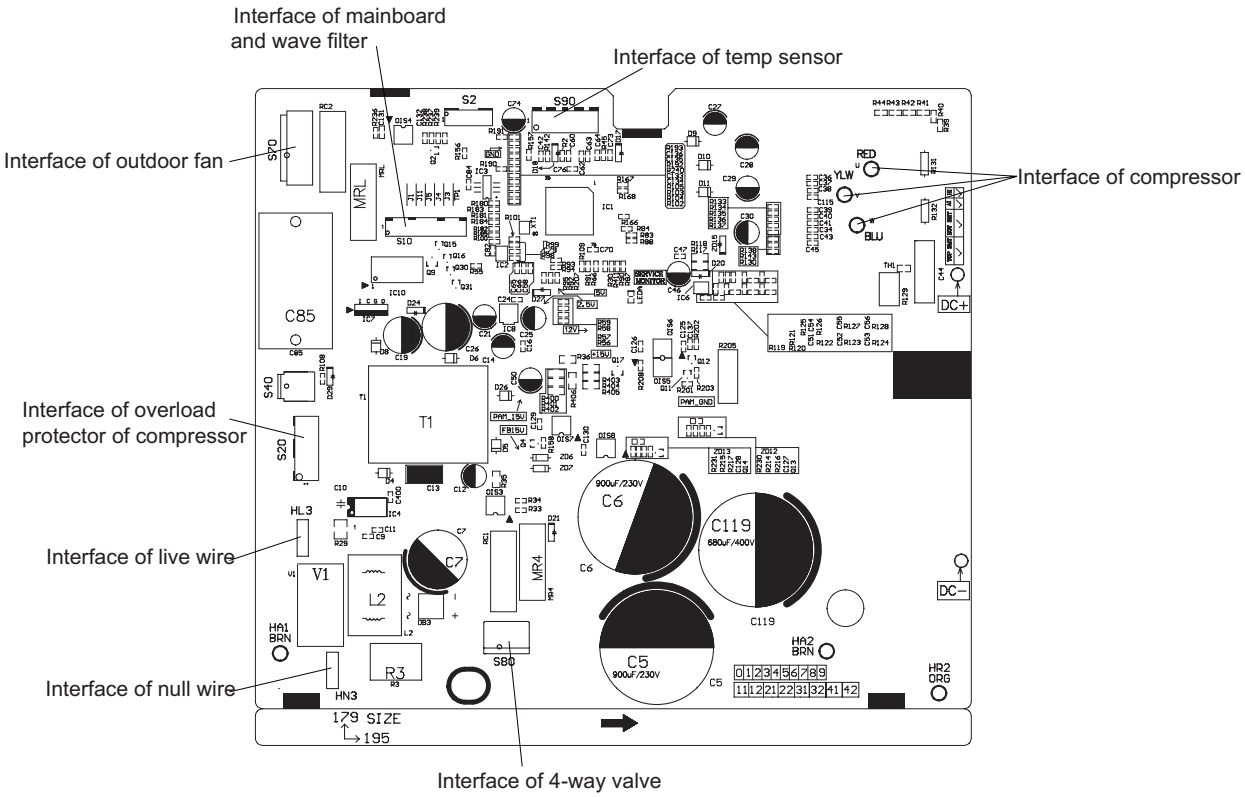
(2)Display PCB & Power Supply PCB



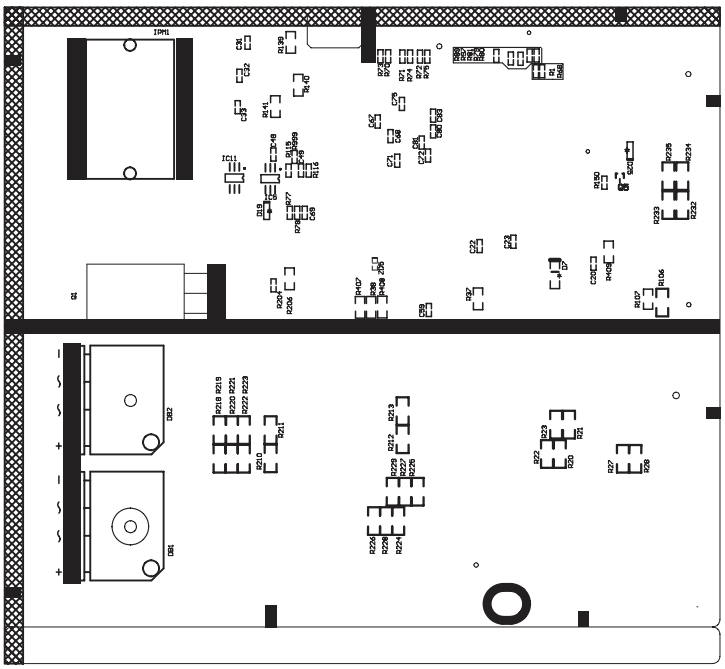
Outdoor Unit

(1)Control PCB

- **TOP VIEW**



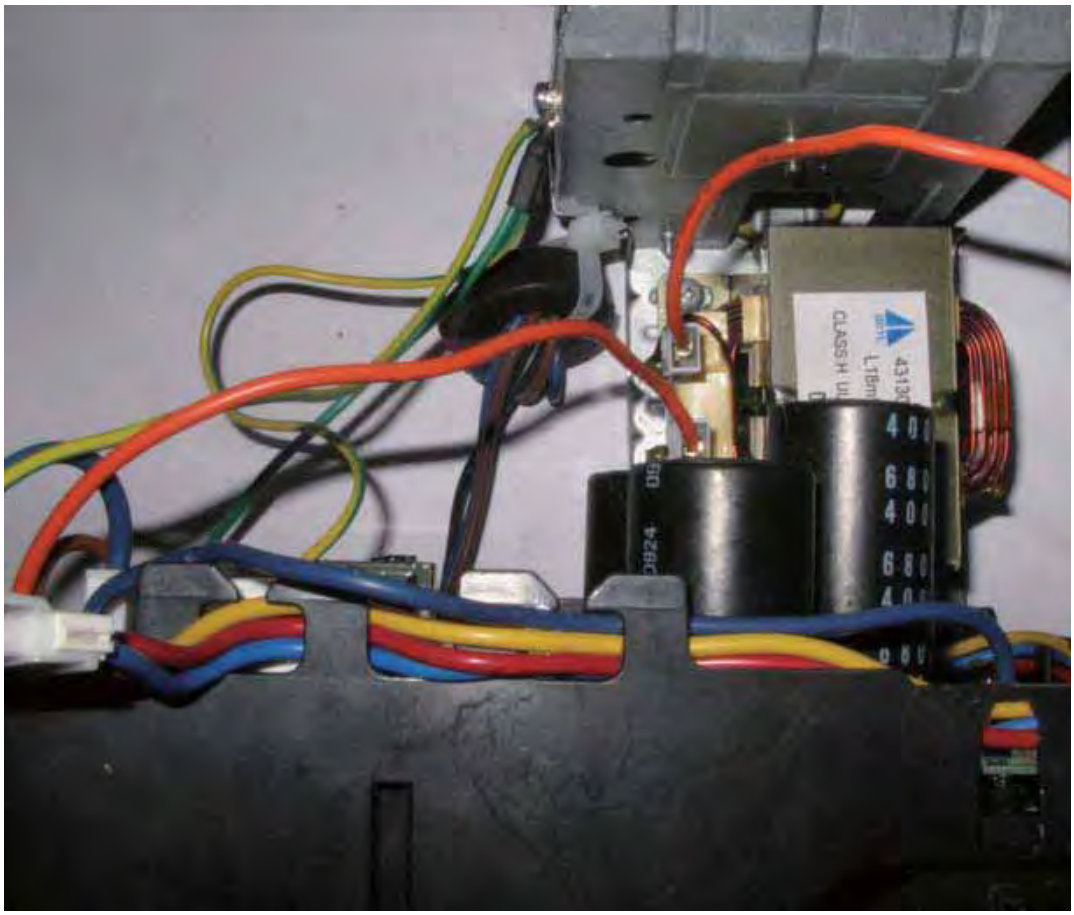
- **BOTTOM VIEW**



(2)Power Supply PCB

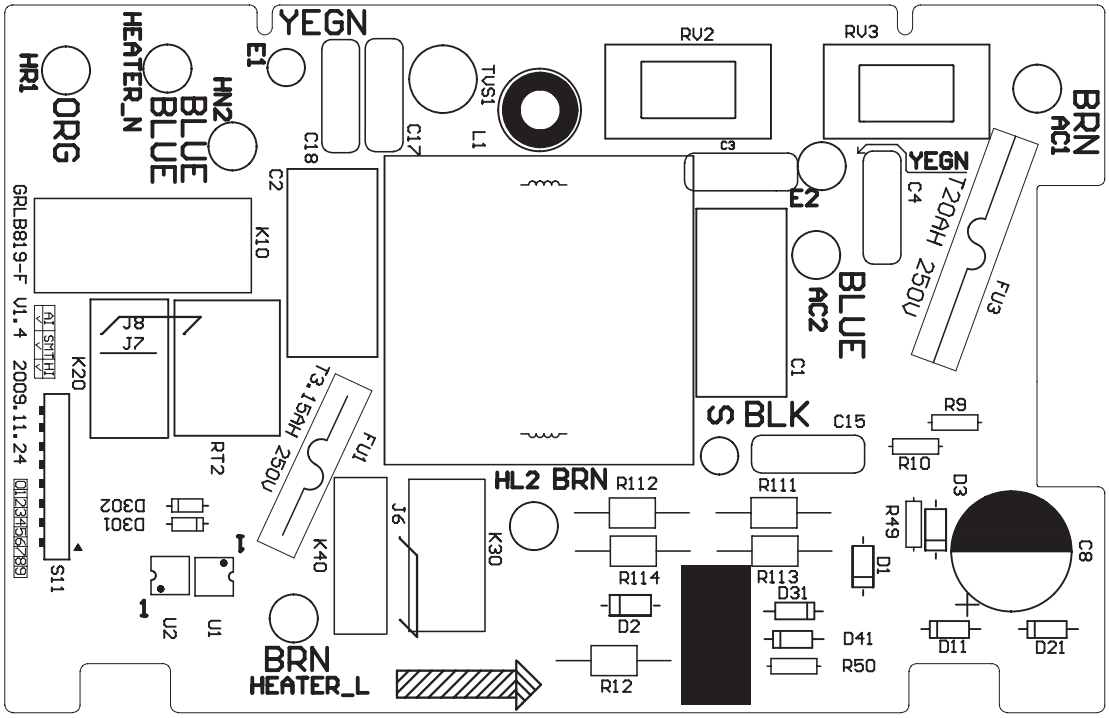
- **FRONT VIEW**

- **BOTTOM VIEW**

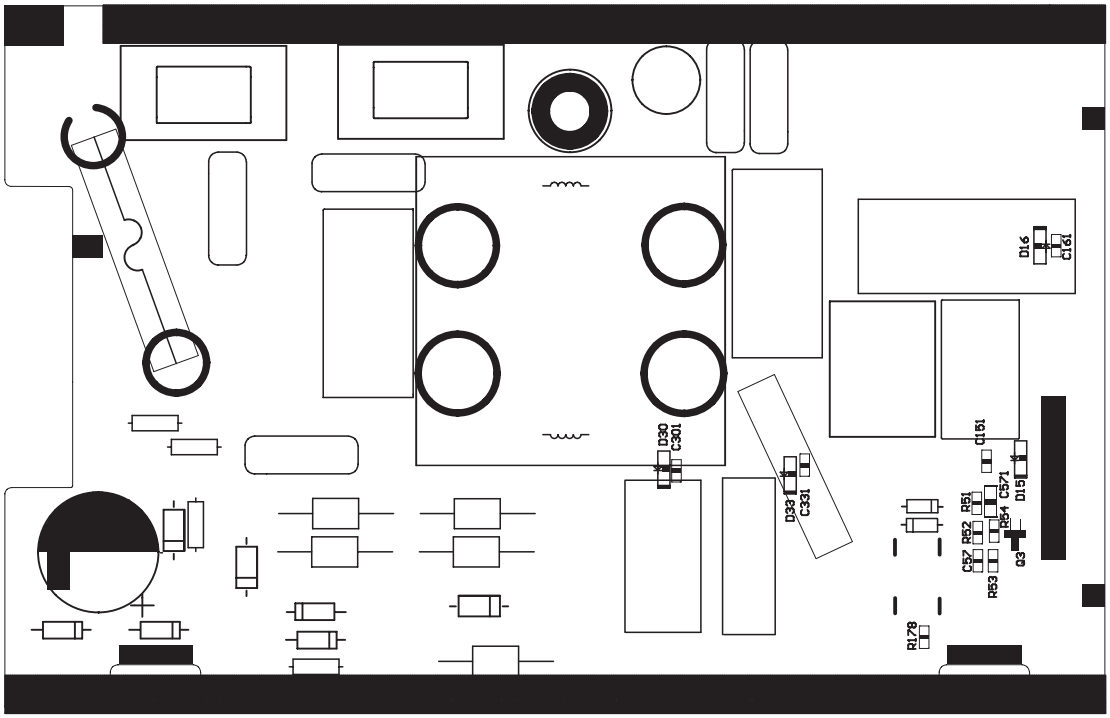


(3)Rejector PCB

- **TOP VIEW**

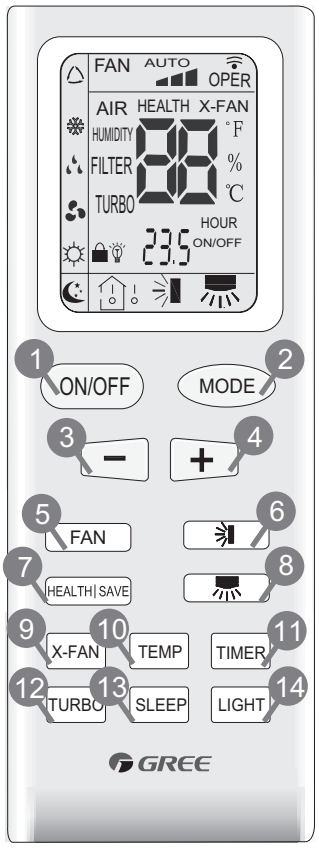


- **BOTTOM VIEW**



6. Function and Control

6.1 Remote Control Operations



1 ON/OFF
Press this button to start or stop operation.

2 MODE
Press it to select operation mode(AUTO/COOL/DRY/FAN/HEAT).

3 - : Press it to decrease temperature setting.

4 + :Press it to increase temperature setting.

5 FAN
Press it to set fan speed.

6
Press it to set up &down swing angle.

7 HEALTH|SAVE
Press it to select health mode on or off.

8
Press it to set left & right swing angle.

9 X-FAN(X-FAN is the alternative expression of BLOW for the purpose of understanding.)

10 TEMP

11 TIMER
Press it set auto-on timer/auto-off timer.

12 TURBO

13 SLEEP

14 LIGHT
Press it to turn on/off the light.

Remote controller description

1 ON/OFF :
Press this button to start the unit operation .Press this button again to stop the unit operation.

2 MODE :
Each time you press this button,a mode is selected in a sequence that goes from AUTO, COOL,DRY, FAN, and HEAT*, as the following

*Note:Only for models with heating function.

After energization, AUTO mode is defaulted. In AUTO mode, the set temperature will not be displayed on the LCD, and the unit will automatically select the suitable operation mode in accordance with the room temperature to make indoor room comfortable.

3 —:

Press this button to decrease set temperature.Holding it down above 2 seconds rapidly decreases set temperature. In AUTO mode, set temperature is not adjustable.

4 + :

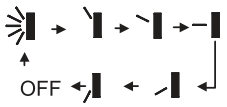
Press this button to increase set temperature.Holding it down above 2 seconds rapidly increases set temperature. In AUTO mode, set temperature is not adjustable.

5 FAN :

This button is used for setting fan speed in the sequence that goes from AUTO, , , to , then back to Auto.

6 :

- Press button to start or stop up & down swing function.The remote controller defaults to simple swing condition.
- Press + button and button at the same time at unit OFF to switch between simple swing and static swing, blinking 2 seconds.
- In static swing condition, press button, the swing angle of up & down louver changes as below:



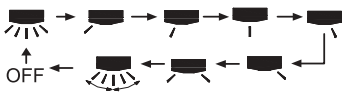
- If the unit is turned off during swing operation,the louver will stop at present position.

7 HEALTH | SAVE:

Press HEALTH part of this button to turn on or off HEALTH function. Pressing SAVE part of this button, is displayed and the unit goes into SAVE operation mode. Press SAVE part of the button again to cancel SAVE function .During SAVE operation, the tmperature and fan speed is not adjustable.

8 :

- Press button to start or stop left & right swing function.The remote controller defaults to simple swing condition.
- Press + button and button at the same time at unit OFF to switch between simple swing and static swing, blinking 2 seconds..
- In static swing condition, press button, the swing angle of left & right louver changes as below:



- If the unit is turned off during swing operation,the louver will stop at present position.

9 X-FAN:

Pressing X-FAN button in COOL or DRY mode,the icon "X-FAN" is displayed and the indoor fan will continue operation for 10 minutes in order to dry the indoor unit even though you have turned off the unit.

After energization, X-FAN OFF is defaulted. X-FAN is not available in AUTO,FAN or HEAT mode.

10 TEMP:

- Press this button to select set temperature or indoor ambient temp to be displayed by indoor unit. When there is no mark displayed on remote controller, the current display will not change after the signal is received by indoor unit (set emperature will be shown when first energization of the unit); When " " is displayed on remote control, the set temp will be displayed after the signal is received by indoor unit; When " " is displayed, the indoor ambient temp will be displayed after the signal is received by indoor unit; When " " is displayed on remote control, the current display will not change after the signal is received by indoor unit.

- Press this button to select displaying indoor set temp or indoor ambient temp. Set temp will be displayed after first energization of indoor unit; When temp display changes to "⌂" from other state, the ambient temp will be displayed and then set temp will be displayed after receiving other remote signals. When turning off the unit, temp display setting will be set temp. If the user has not set the state of temp display, the set temp will be displayed.

11 TIMER:

Press TIMER button at unit ON to set TIMER OFF, HOUR OFF blinking. Press TIMER button at unit OFF to set TIMER ON, HOUR ON blinking. In this case, pressing + or - button changes time setting. Holding down either button rapidly changes time setting (time setting range 0.5-24hours). Press TIMER button again to confirm setting, HOUR ON/OFF stopping blink. If there is not any operation of button within 5 seconds during HOUR ON/OFF blinking, TIMER setting will be canceled.

12 TURBO:

Press this button to activate / deactivate the Turbo function which enables the unit to reach the preset temperature in shortest time. In COOL mode, the unit will blow strong cooling air at super high fan speed. In HEAT mode, the unit will blow strong heating air at super high fan speed. (This function is not applicable for some models).

13 SLEEP :

Press this button to go into the SLEEP operation mode. Press it again to cancel. This function is available in COOL , HEAT (Only for models with heating function) or DRY mode to maintain the most comfortable temperature for you.

14 LIGHT:

Press LIGHT button to turn on the display's light and press this button again to turn off the display's light. If the light is tunrned on, is displayed. If the light is tunrned off disappears.

4 and 3 About lock :

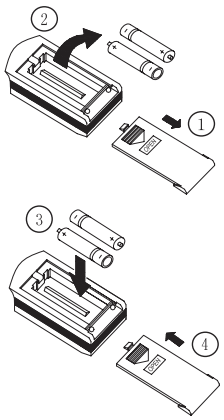
Press "+ " and "=" buttons simultaneously to lock or unlock the keypad. If the remote controller is locked, is displayed. In this case, pressing any button, blinks three times.

3 and 2 About switch between fahrenheit and cenrigrade

At unit OFF, press "MODE" and "-" buttons simultaneously to switch between ℃ and ℉.

6.2 Changing batteries and notices

1.Remove the battery cover plate from the rear of the remote controller. (As shown in the figure).
2.Take out the old batteries.
3.Insert two new AAA1.5V dry batteries, and pay attention to the polarity.
4. Replace the battery cover plate.



Sketch map for replacing batteries

Notes:

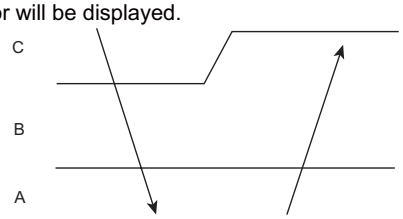
- When replacing the batteries, do not use old or different batteries, otherwise, it may cause malfunction.
- If the wireless remote controller will not be used for a long time, please remove batteries to prevent damage from leaking batteries.
- The operation should be performed in its receiving range.
- It should be kept 1m away from the TV set or stereo sound sets.
- If the wireless remote controller does not operate normally, please take the batteries out and replace them after 30 seconds. If still not operating properly, replace the batteries.

6.3 Description of Each Control Operation

(1)Cooling Mode

1. When room temp-set temp ≤-2℃,cooling will stop; Outdoor fan will stop later and indoor fan will operate at set speed;
2. When room temp –set temp ＞ -2℃, if such situation continues for a period of time, cooling operation will be started. In that case, indoor fan, outdoor fan and compressor will operate and the indoor fan will operate at set speed.

* In this mode, fan and swing motor will operate at set status and the temp range setting is 16~30℃（61~86℉）.
* If there is malfunction of outdoor unit or the unit stops for protection, the indoor unit will keep its operation status but the error will be displayed.



Indoor temperature- set temperature

(2)Dry Mode

1. In this mode, the fan motor runs at low fan speed while swing works according to setting state. The range of setting temperature is 16~30 °C (61~86¨H).
2. When outdoor unit has malfunction or stopped for protection, the indoor fan will keep the original running state and the error will be displayed.

(3)Fan Mode

1. In this mode, the indoor fan may run at high, medium, low and automatic speed. The compressor, outdoor fan and 4-way valve all stop running.
2. In this mode, the range of setting temperature is 16~30 °C (61~86¨H).

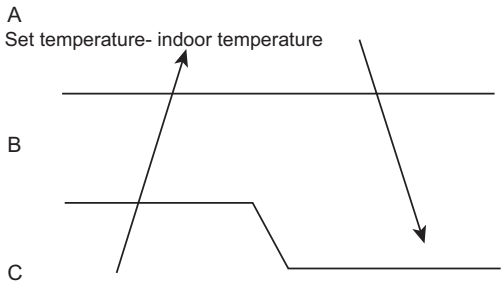
(4)Heating Mode

1. Heating mode

When setting temperature-indoor temperature<= -1.5°C, the unit will stop heating. Both outdoor fan and indoor fan will stop later.

When setting temperature-indoor temperature>-1.5 °C and it lasts for a certain period, the unit will start heating. In that case, indoor fan, outdoor fan and compressor will start running. The indoor fan works according to the operation of cold air prevention.

* In this mode, the range of setting temperature is 16~30 °C (61~86¨H).



2. Protection function: in heating mode, when the compressor stops as a result of malfunction, the indoor fan blows residual heat.
3. Defrosting control: when the defrosting signal is received, the defrosting mark H1 will be shown. The e-heater and indoor fan stop.

* Cold air prevention function

The rotational speed of indoor motor is decided based on the indoor pipe temperature. The indoor fan can run at low speed or stop running. This function will terminate after the unit runs for 3min or the pipe temperature reached certain value.

During heating, if the indoor pipe temperature is lower than certain value.

The running speed of indoor fan will decrease automatically based on the pipe temperature to ensure that the outlet air is hot.

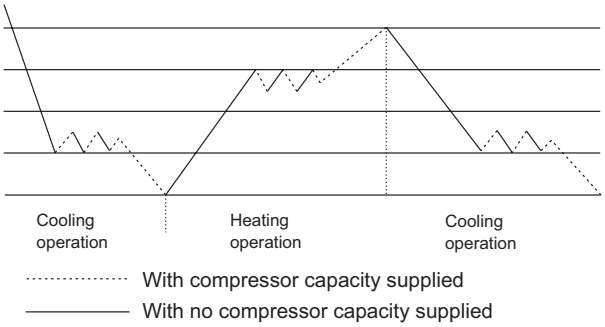
* X-Fan function

During heating, when conditions for stop of the compressor is reached, the compressor and the outdoor fa stop running while the horizontal louver rotates to level L. the indoor fan will stop after running for 60s at setting speed.

(5)Auto Changeover Mode

In this mode, the system selects the operation mode (cooling, heating, and fan) automatically according to the ambient temperature. The display shows the actual operation mode and setting temperature. There will be 30s delay for mode conversion. The protection function is the same as that of other modes.

1. When T amb =25 ℃ , the cooling mode is selected.
2. for heat pump unit: when Tamb =22 ℃ , the unit runs in heating mode
3. for cooling only unit: when Tamb < 22 ℃ , the unit runs in fan mode. .
4. When 22 ℃ <T indoor amb< 25 ℃ , upon initial startup, the unit will enter auto mode and run in automatic fan mode. If the other mode changes to auto mode, the previous operation mode will remain.



(6)Auto fan speed Mode

In auto fan mode, the rotational speed of the fan for indoor unit is decided by the differential temperature between ambient temperature and setting temperature. In dry mode, the automatic fan speed is forced to be low.

Indoor Fan control

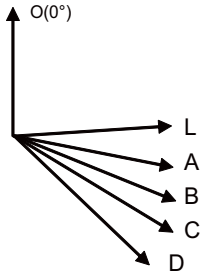
No. of jumper cap	unit type	model	Super-high fan speed	High fan speed	Medium fan speed	Low fan speed
1	09K	Rotational speed during cooling	1300	1100	900	700
		Rotational speed during heating	1300	1140	980	820
2	12K	Rotational speed during cooling	1350	1150	950	750
		Rotational speed during heating	1350	1190	1020	850

(7)Louver Control

After energization, the swing motor will open the horizontal louver to be open and then be close completely. And the air outlet is close. In heating mode, if the swing function is not set, the horizontal louver will rotate to maximum in clockwise direction. Then it will rotate to place D. Under other state, the horizontal louver will rotate to level L. If the swing function is set when starting the unit, the horizontal louver will swing between place L and D. there are 7 states for the louver: in Place L, Place A, Place B, Place C, Place D, and swing between Place L and place D, stop in any place between Place L and place D. When the unit is turned off, the louver will stay in place 0. The swing is available only when the swing function is set and the indoor fan is running.

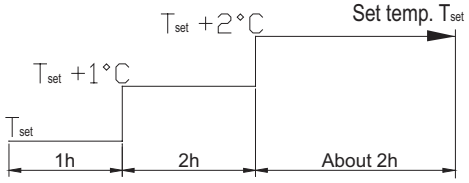
Note: When place L to B, place A to C, and place B and D is set, the horizontal louver will swing between place L to D.

L ←→ A ←→ B ←→ C ←→ D

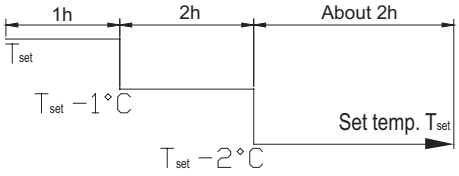


(8)Sleep Function

1. It is applicable to cooling mode, dry mode and heating mode.
2. In cooling mode or dry mode, 1 hour after the sleep curve is set, the setting temperature will rise by 1 ℃. 2 hours later, the setting temperature will rise by 2 ℃. After that, the setting temperature will not change any more



3. In heating mode, 1 hour after the sleep curve is set, the set temperature will decrease by 1℃. 2 hours later, the set temperature will decrease by 2℃. After that, the set temperature will not change any more.



(9)Timer Function

The main board has general timer function and clock timer function. The timer function can be selected by remote controller.

(1) General timer (timer-on and timer-off of the unit can be set.

The accuracy is minute.E.g.: timer on for 1 hour; timer off for 1.5 hours.)

Timer on: after setting timer on, the unit will run at set time according to the original set mode. The timing interval is 0.5hour, and the set range is 0.5~24hours.

Timer off: the timer off function can be set when the unit is on. When the set time for timer off is reached, the unit will stop. The timing interval is 0.5hour, and the set range is 0.5~24hours.

(2)Clock Timer (timer-on and timer-off of the unit can be set. The accuracy is minute. E.g.: timer on at 8:00a.m.; timer off at 17:30p.m.)

Timer on: if the timer on function is set when the system is on, the unit will keep running. If the timer on function is set when the unit is off, the unit will start running at the previously set mode when the set time is reached.

Timer off: if the timer off function is set when the unit is off, the unit will keep off state even though the setting time is reached. If the timer off function is set when the unit is on, the unit will stop running when the set time is reached.

Timer modification: when the unit is under timer state, start or stop of the unit can be set via remote ON/OFF button and the timer can be reset. The unit runs according to the latest set state.

When both the timer on and timer off are set: the system runs according to the current set state. When the set time is reached, the unit will start and stop running. In that case, the unit will run according to the previously set mode when the set time for timer on is reached. The unit will stop running while the set time for timer off is reached.

If the setting time for timer on and timer off is the same, the unit will stop running no matter what the current state is.

(10)Auto-Restart Function

Memory: mode, vertical swing, light, set temperature, set fan speed, general timer (not clock), Fahrenheit / Celsius. After de-energized, the unit can operate according to the memory if it is energized again. If the timer function is not set in the last remote control, the unit will operate according to the last remote control. If the timer function is set in the last control before it is de-energized, the unit will memorize the last timer setting. The set time is recalculated since the energization of the unit. If the timer function is set in the last control and the setting time is reached before the unit is de-energized, the unit will operate according to the previous running mode after it is energized again. But the timer function will terminate. The clock will not be memorized.

(11) Turbo Function

In cooling and heating mode (not available in auto, dry, fan mode), press the Turbo button, the super high speed will be displayed in the remote controller and the indoor fan changes to super high speed as well.

(12) Health Function

When the indoor fan is running, the Health function is set by pressing remote controller (If there is no Health button on the remote controller, the start of Health function is defaulted).

(13) I Feel Function

If the remote controller receives the I Feel order, the controller will work according to the ambient temp which is sent by remote controller (Except the defrosting and cool air prevention, which still adopt the sampling value from AC itself ambient temp sensor), the remote controller will send ambient temperature value to controller at intervals. If the controller hasn't received the ambient temperature value from the remote controller for long time, then it will run accroding to the current ambient temperature of AC. If the function has not been set, the ambient temperature will adopt the sensor sampling value of AC itself. If power off happens, this function will not be memorized.

6.4 Troubleshooting of Temperature Sensor

(1) Indoor temperature sensor

Detect malfunctions of temperature sensor at any time.

(2) Indoor pipe temperature sensor

In defrosting period, the temperature sensor malfunction will not be detected. 5 min after finishing defrosting, the system begins to detect the temperature sensor malfunction. In other times, the temperature sensor malfunction will be detected.

(3) Protection of temperature sensor

1. When short-circuit occurs to the temperature sensor for 30s:
The temperature sensor overheats. In this case, the complete unit will stop for protection. At the same time, the temperature protection and temperature sensor malfunction will be shown.
2. When break-circuit occurs to the temperature sensor for 30s:
The unit will stop and the temperature sensor malfunction will be displayed

6.5 Frequency Control

Frequency Initial Setting

<Outline>

When starting the compressor, or when conditions are varied due to the change of the room, the frequency must be initialized according to the △D value of the indoor unit and the Q value of the indoor unit.

Q value: Indoor unit output determined from indoor unit volume, air flow rate and other factors.

PI Control (Determine Frequency Up / Down by △D Signal)

1. P control

Calculate △D value in each sampling time (20 seconds), and adjust the frequency according to its difference from the frequency previously calculated.

2. I control

If the operating frequency is not change more than a certain fixed time, adjust the frequency up and down according to the △D value, obtaining the fixed △D value.

When the △D value is small...lower the frequency.

When the △D value is large...increase the frequency.

3. Frequency management when other controls are functioning

When frequency is drooping;

Frequency management is carried out only when the frequency droops.

For limiting lower limit

Frequency management is carried out only when the frequency rises.

4. Upper and lower limit of frequency by PI control

The frequency upper and lower limits are set depending on indoor unit.

When low noise commands come from the indoor unit or when outdoor unit low noise or quiet commands come from indoor unit, the upper limit frequency must be lowered than the usual setting.

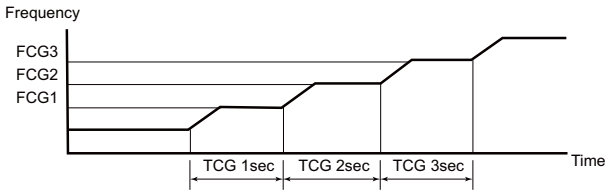
6.6 3-minutes Standby

Prohibit to turn ON the compressor for 3 minutes after turning it off.(except when defrosting)

6.7 Compressor Protection Function

When turning the compressor from OFF to ON, the upper limit of frequency must be set as follows. (The function must not be used when defrosting.)

FCG 3	88
FCG 2	64
FCG 1	48
TCG1	240
TCG2	360
TCG3	180



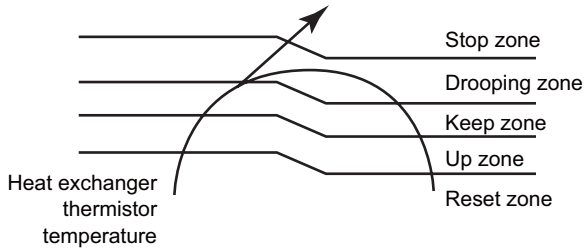
6.8 Discharge Pipe Control

Outline

The discharge pipe temperature is used as the compressor's internal temperature. If the discharge pipe temperature rises above a certain level, the operating frequency upper limit is set to keep this temperature from going up further.

Detail

Divide the Zone



Management within the Zones

Zone	Control contents
Stop zone	When the temperature reaches the stop zone, stop the compressor and correct abnormality.
Drooping zone	Start the timer, and the frequency will be drooping.
Keep zone	Keep the upper limit of frequency.
Return / Reset zone	Cancel the upper limit of frequency.

6.9 Input Current Control

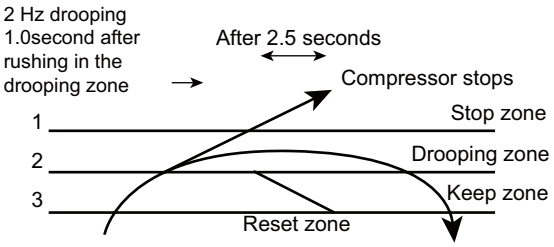
Outline

Detect an input current by the CT during the compressor is running, and set the frequency upper limit from such input current.

In case of heat pump model, this control is the upper limit control function of the frequency which takes priority of the lower limit of four way valve activating compensation.

Detail

The frequency control will be made within the following zones.



When a "stop current" continues for 2.5 seconds after rushing on the stop zone, the compressor operation stops.

If a "drooping current" is continues for 1.0 second after rushing on the drooping zone, the frequency will be 2 Hz drooping.

Repeating the above drooping continues until the current rushes on the drooping zone without change.

In the keep zone, the frequency limit will remain.

In the return / reset zone, the frequency limit will be cancelled.

Limitation of current drooping and stop value according to the outdoor air temperature

1. In case the operation mode is cooling

* The current droops when outdoor air temperature becomes higher than a certain level (model by model).

2. In case the operation mode is heating

* The current droops when outdoor air temperature becomes higher than a certain level (model by model).

6.10 Freeze-up Protection Control

Outline

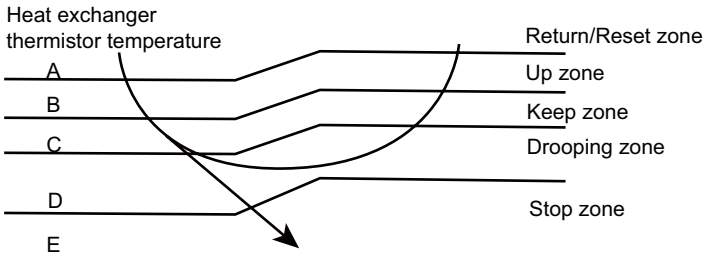
During cooling operation, the signals being sent from the indoor unit allow the operating frequency limitation and then prevent freezing of the indoor heat exchanger. (The signal from the indoor unit must be divided into the zones as the followings.)

Detail

Conditions for Start Controlling

Judge the controlling start with the indoor heat exchanger temperature after 2 sec from operation start.

Control in Each Zone



6.11 Heating Peak-cut Control

Outline

Heat Pump Only

During heating operation, the signals being sent from the indoor unit allow the operating frequency limitation and prevent abnormal high pressure. (The signal from the indoor unit must be divided as follows.)

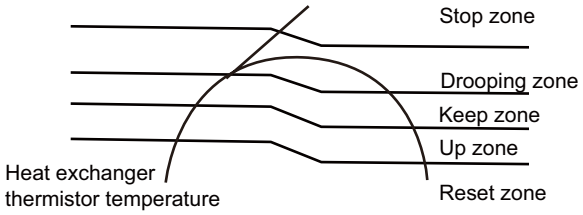
Detail

Conditions for Start Controlling

Judge the controlling start with the indoor heat exchanger temperature after 2 sec. from operation start.

Control in Each Zone

The heat exchange intermediate temperature of indoor unit controls the following.



6.12 Defrost Control

Outline

Heat Pump Only

Defrosting is carried out by the cooling cycle (reverse cycle). The defrosting time or outdoor heat exchanger temperature must be more than its fixed value when finishing.

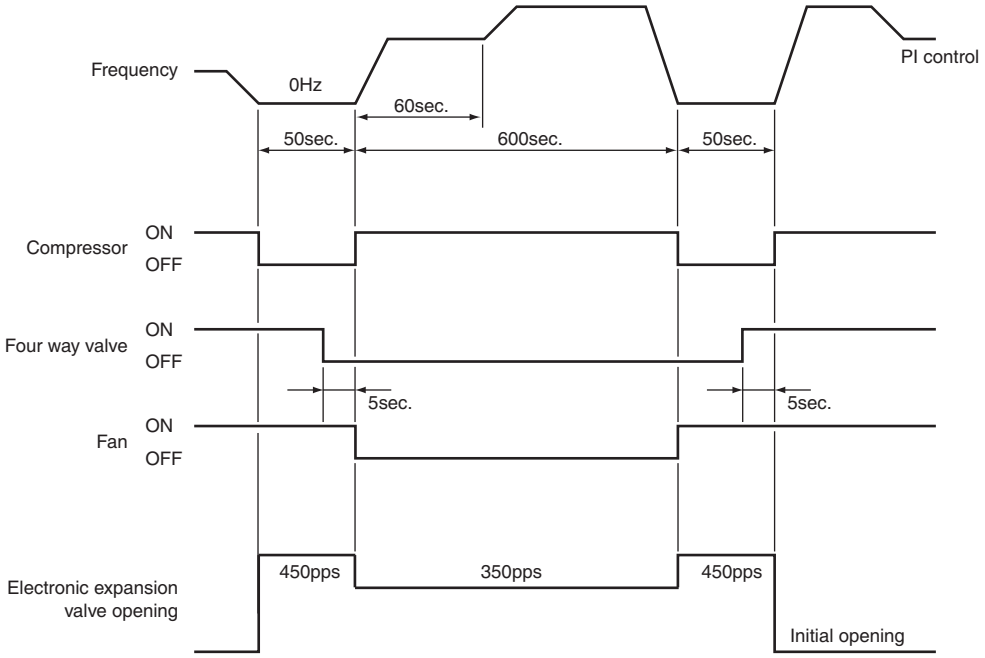
Detail

Conditions for Starting Defrost

The starting conditions must be made with the outdoor air temperature and heat exchanger temperature. Under the conditions that the system is in heating operation, 6 minutes after the compressor is started and more than 44 minutes of accumulated time pass since the start of the operation or ending the defrosting.

Conditions for Canceling Defrost

The judgment must be made with heat exchanger temperature. (39°F~72°F)



6.13 Fan Control

Outline

Fan control is carried out according to the following priority.

1. Fan ON control for electric component cooling fan
2. Fan control when defrosting
3. Fan OFF delay when stopped
4. ON/OFF control in cooling operation
5. Tap control when drooping function is working
6. Fan control in forced operation
7. Fan control in indoor/outdoor unit silent operation
8. Fan control in powerful mode
9. Fan control in normal operation

Detail

Fan OFF Control when Stopped

* Fan OFF delay for 60 seconds must be made when the compressor is stopped.

Tap Control in indoor/outdoor unit silent operation

1. When Cooling Operation

When the outdoor air temperature is lower than 99°F, the fan tap must be set to L.

2. When Heating Operation

When the outdoor air temperature is higher than 39°F, the fan tap must be turned to L (only for heat pump model).

7. Installation Manual

Important Notices

1. The unit installation work must be done by qualified personnel according to the local rules and this manual.

2. Before installating, please contact with local authorized maintenance center, if unit is not installed by the authorized maintenance center, the malfunction may not solved, due to discommodious contacts.

3. When removing the unit to the o.ther place, please firstly contact with the authorized Maintenance Center in the local area.

Basic Requirements For Installation Position

Install in the following place may cause malfunction. If it is unavoidable contact with service center please:

* Place where strong heat sources, vapors, flammable gas or volatile object are emitted.
* Place where high-frequency waves are generated by radio equipment, welders and medical equipment.
* Place where a lot of salinities such as coast exists.
* Place where the oil (machine oil) is contained in the air.
* Place where a sulfured gas such as the hot spring zones is generated.
* Other place with special circumstance.

7.1 Tools Required for Installation (not supplied)

1. Gauge manifold
2.Electronic balance for refrigerant charging
3. Phillips head screwdriver
4. Knife or wire stripper
5. Carpenter's level
9. Hammer
10. Drill
11. Tube cutter
12. Tube flaring tool
13. Torque wrench
14. Adjustable wrench
15. Reamer (for deburring)
16. Vacuum pump (For R410A)
17. Gas leakage detector

7.2 Installation Position Selection

1. Indoor Unit

(1)The air inlet and outlet vent should be far from the obstruction, make sure that the air can be blown through the whole room.
(2)Select a position where the condensing water can be easily drained out, and the place is easily connected for outdoor unit.
(3)Select a location where the children can not reach.
(4)Can select the place where is strong enough to withstand the full weight and vibration of the unit. And will not increase the noise.
(5)Be sure to leave enough space to allow access for routine maintenance. The height of the installed location should be 250cm or more from the floor.
(6)Select a place about 1m or more away from TVset or any other electric appliances.
(7)Select a place where the filter can be easily taken out.
(8)Make sure that the indoor unit installation should accord with installation dimension diagram requirements.
(9)Do not use the unit in the immediate surroundings of a laundry a bath a shower or a swimming pool.

2. Outdoor Unit

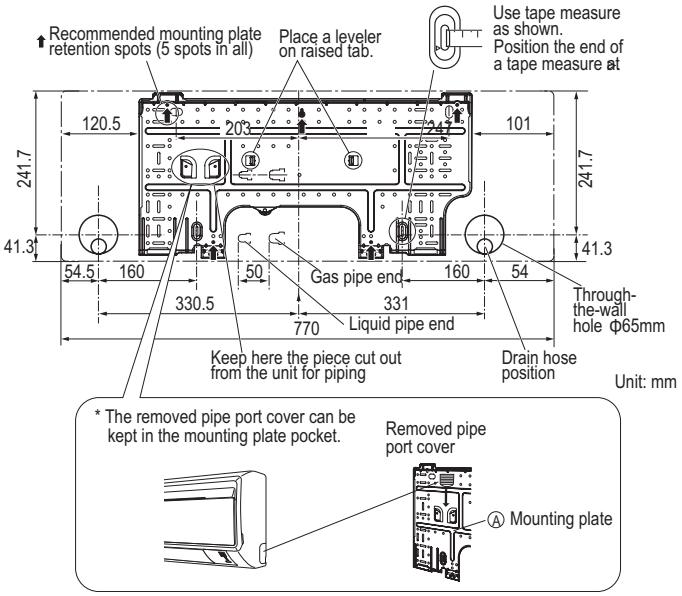
(1)Select a location from which noise and outflow air emitted by unit will not inconvenience neighbors, animals, plants.
(2)Select a location where there should be sufficient ventilation.
(3)Select a location where there should be no obstructions cover the inlet and outlet vent.
(4)The location should be able to withstand the full weight and vibration of the outdoor unit and permit safe installation.
(5)Select a dry place, but do not expose under the direct sunlight or strong wind.
(6)Make sure that the outdoor unit installation dimension should accord with installation dimension diagram, convenient for maintenance, repair.
(7)The height difference of connecting the tubing within 5m, the length of connecting the tubing within 10m.
(8)Select a place where it is out of reach for the children.
(9)Select a place where will not block the passage and do not influence the city appearance.

7.3 Installation of Indoor Unit

1.Installing the mounting plate

The mounting plate should be installed on a wall which can support the weight of the indoor unit.
1) Temporarily secure the mounting plate to the wall, make sure that the panel is completely level, and mark the boring points on the wall.
2) Secure the mounting plate to the wall with screws.

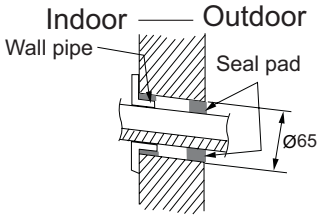
Recommended mounting plate retention spots and dimensions



2. Boring a wall hole and installing wall embedded pipe

1.Make the piping hole (Φ65) in the wall at a slight downward slant to the outdoor side.

2.Insert the piping-hole sleeve into the hole to prevent the connection piping and wiring from being damaged when passing through the hole.



3. Flaring work and connection of piping

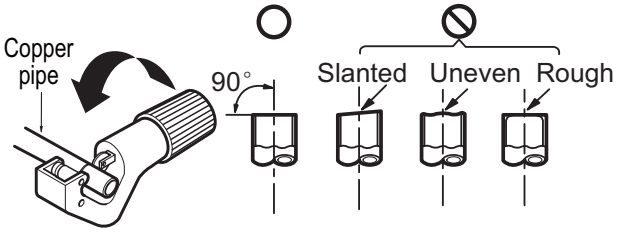
3.1 Flaring work

Flaring work

Main cause for refrigerant leakage is due to defect in theflaring work. Carry out correct flaring work using the follow-ing procedure.

Cut the pipes and the cable

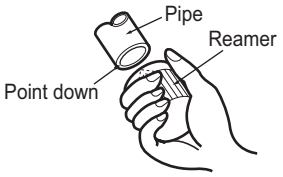
1. Use the piping kit accessory or pipes purchased locally.
2. Measure the distance between the indoor and the outdoor unit.
3. Cut the pipes a little longer than the measured distance.
4. Cut the cable 1.5m longer than the pipe length.



Burr removal

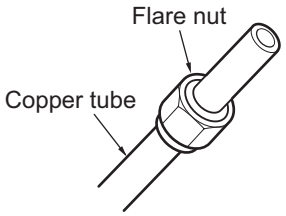
1.Completely remove all burrs from the cut cross section of pipe/tube.

2. Put the end of the copper tube/pipe in a downward direction as you remove burrs in order to avoid dropping burrs into the tubing.



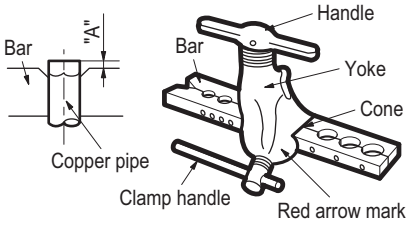
Putting nut on

Remove flare nuts attached to indoor and outdoor unit, then put them on pipe/tube having completed burr removal. (not possible to put them on after flaring work)



Flaring work

Firmly hold copper pipe in a die in the dimension shown in the table above.



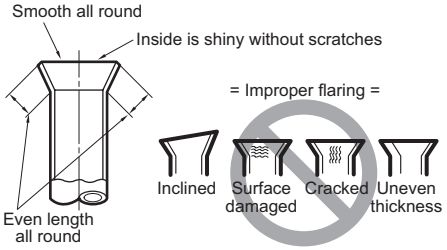
Carry out flaring work using flaring tool as shown below.

Outside diameter		A
mm	inch	mm
Ø6.35	1/4	0~0.5
Ø9.52	3/8	0~0.5
Ø12.7	1/2	0~0.5
Ø15.88	5/8	0~1.0
Ø19.05	3/4	1.0~1.3

Check

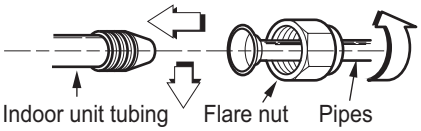
1.Compare the flared work with figure below.

2.If flare is noted to be defective, cut off the flared section and reflare it.

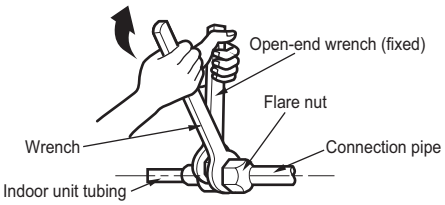


3.2 Connection of piping

1.Align the center of the pipes and sufficiently tighten the flare nut by hand.



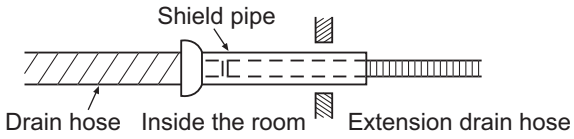
2.Tighten the flare nut with a wrench.



Outside diameter		Torque
mm	inch	kg·m
Ø6.35	1/4	1.8
Ø9.52	3/8	4.2
Ø12.7	1/2	5.5
Ø15.88	5/8	6.6
Ø19.05	3/4	6.6

4. Drain hose junction

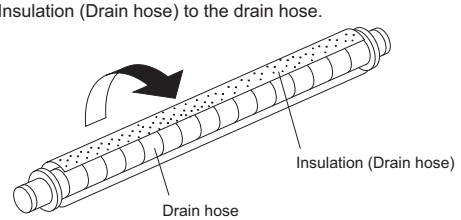
If drain hose extension or embedded drain piping is required, use appropriate parts that match the hose front end.
Insert drain hose into the handle of drain pan, and join drain hose and connecting hose according to the figure by.



⚠ CAUTION

Insert the drain hose and drain cap into the drain port, making sure that it comes in contact with the back of the drain port, and then mount it. If the drain hose is not connected properly, leaking will occur.

• Attach the Insulation (Drain hose) to the drain hose.



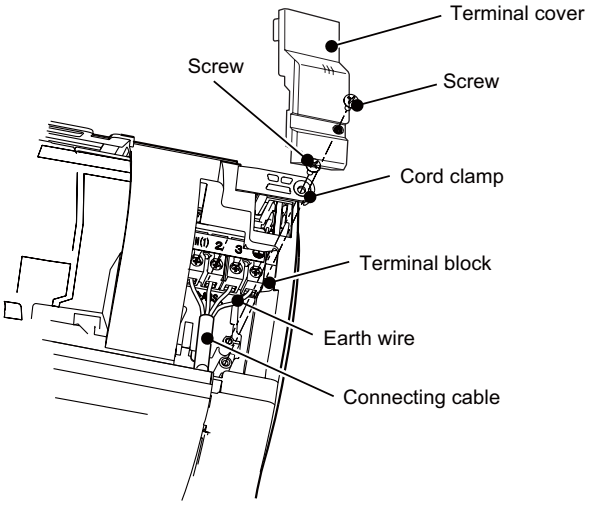
5.Wiring Connection

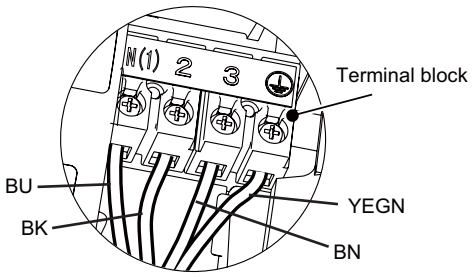
Wiring the connecting cable can be carried out without removing the front panel.

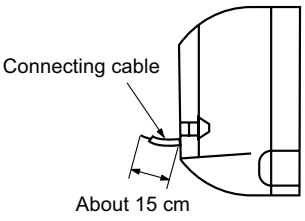
1. Remove the air inlet grille. Open the air inlet grille upward and pull it toward you.
2. Remove the terminal cover and cord clamp.
3. Insert the connecting cable (or as according to local regulations/codes) into the pipe hole on the wall.
4. Pull the connecting cable through the cable slot on the rear panel so that it protrudes about 15 cm out of the front.
5. Insert the connecting cable fully into the terminal block and secure it tightly with screws.
6. Tightening torque: 1.2 N•m (0.12 kgf•m).
7. Secure the connecting cable with the cord clamp.
8. Attach the terminal cover, rear plate bushing and air inlet grille on the indoor unit.

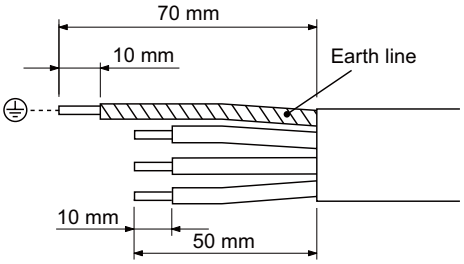
CAUTION

• Be sure to refer to the wiring system diagram labeled inside the front panel.
• Check local electrical regulations for any specific wiring instructions or limitations.









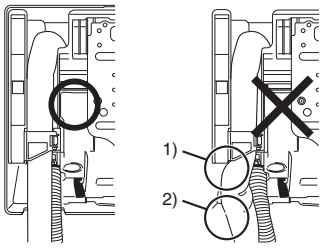
5.Installing indoor unit

In the case of bending or curing refrigerant pipes, keep the following precautions in mind.

Abnormal sound may be generated if improper work is conducted.

1) Do not strongly press the refrigerant pipes onto the bottom frame.

2) Do not strongly press the refrigerant pipes on the front grille, either.



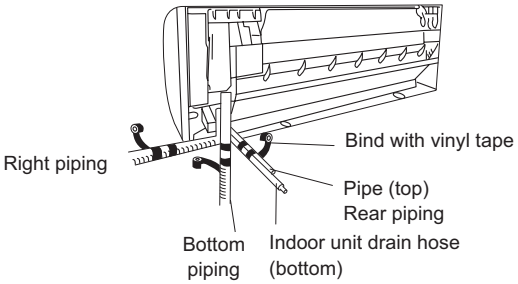
The piping can be lead out from right, right rear, left left rear.

Right-side, right-back, or right-bottom piping

1)After making slits on the front panel with a knife or similar tool, cut them out with a pair of nippers or an equivalent tool.

Attach the drain hose to the underside of the refrigerant pipes with an adhesive vinyl tape.

2) Wrap the refrigerant pipes and drain hose together with an insulation tape.



Left-side, left-back, or left-bottom piping

• Interchange the drain cap and the drain hose.

⚠ CAUTION

(1) In order to align the drain hose and drain cap, be sure to insert securely and vertically. Incline insertion will cause water leakage.

(2) When inserting, be sure not to attach any material besides water. If any other material is attached, it will cause deterioration and water leakage.

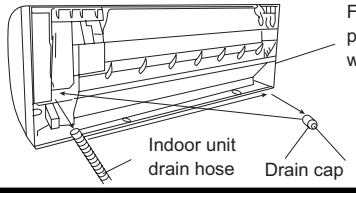
(3) After removing drain hose, be sure not to forget mounting drain cap.

(4) Be sure to fix the drain hose with tape to the bottom of piping.

(5) Prevent drain water frozen under low temperature environment.

When installing indoor unit's drain hose outdoors, necessary measure for frost protection should be taken to prevent drain water frozen.

- Under low temperature environment (when outdoor temperature under 32 °F), after cooling operation is executed, water in the drain hose could be frozen.
  Once drain water is frozen, the drain hose will be blocked and water leakage may be resulted for indoor unit.



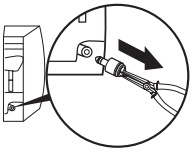
For left outlet piping, cut off the piping outlet cutting groove with a hacksaw.

Remove the drain cap by pulling at the projection at the end of the cap with pliers, etc.

How to replace the drain plug and drain hose

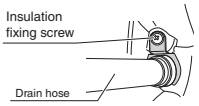
• How to remove the drain cap

Clamp drain cap with needle-nose pliers, and pull out.



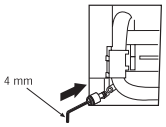
• How to remove the drain hose

The drain hose is secured in place by a screw. Remove the screw securing the drain hose, then pull out the drain hose.

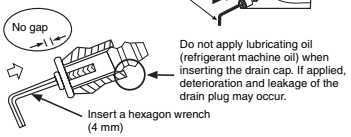


• How to attach the drain cap

1. Insert hexagonal wrench (4 mm).



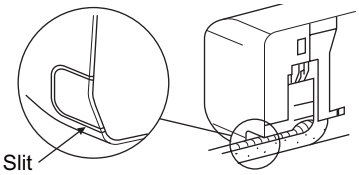
2. Firmly insert drain cap.


No gap
Do not apply lubricating oil (refrigerant machine oil) when inserting the drain cap. If applied, deterioration and leakage of the drain plug may occur.
Insert a hexagon wrench (4 mm)

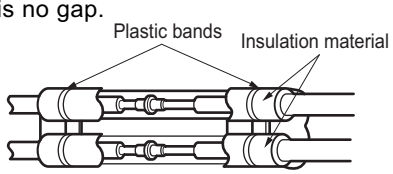
• How to attach the drain hose

Insert the drain hose firmly until the connector contacts the insulation, then secure it in place using the original screw.

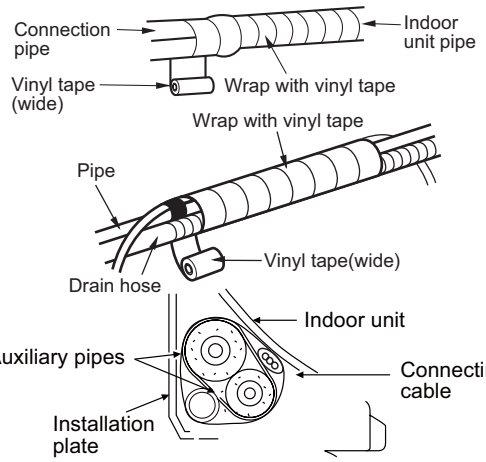
1.After making slits on the front panel with a knife or similar tool, cut them out with a pair of nippers or an equivalent tool.



2.Overlap the connection pipe insulation material and the indoor unit pipe insulation material. Bind them together with vinyl tape so that there is no gap.



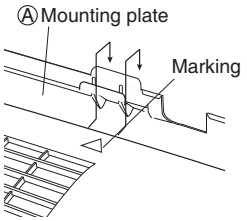
3.Wrap the area which accommodates the rear piping housing section with vinyl tape.



4.Bundle the piping and drain hose together by wrapping them with vinyl tape for enough to cover where they fit into the rear piping housing section.

Indoor unit installation

1) Pass the drain hose and refrigerant pipes through the wall hole, then set the indoor unit on the mounting plate hooks by using the markings at the top of the indoor unit as a guide.

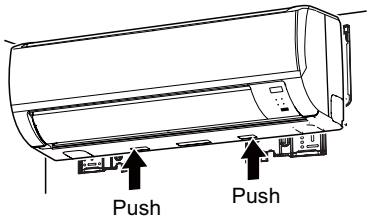


2) Swing the indoor unit to right and left to confirm that it is firmly hooked on the installation plate.

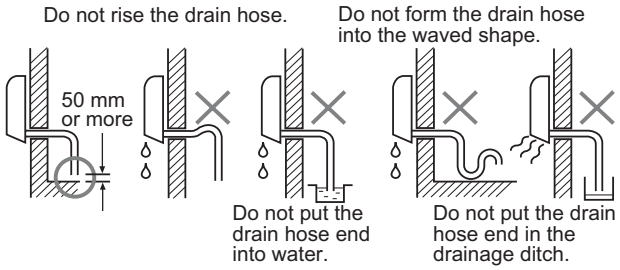
3)While pressing the indoor unit onto the wall, hook it at the lower part on the installation plate.

Pull the indoor unit toward you to confirm that it is firmly hooked on the installation plate.

For detaching the indoor unit from the installation plate pull the indoor unit toward you while pushing the bottom up at the specified places.



4)Run the drain hose at a downward sloped angle.


Do not rise the drain hose.
Do not form the drain hose into the waved shape.
50 mm or more
Do not put the drain hose end into water.
Do not put the drain hose end in the drainage ditch.

5)Put water in the drain pan and make sure that the water is being drained outside.

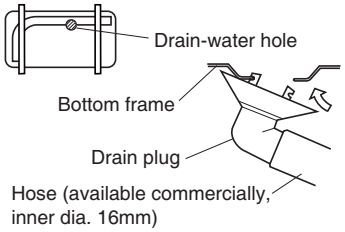
Caution:

Install the drain pipe for proper drainage. Improper drainage can result in water dripping inside the room.

7.4 Installation of Outdoor Unit

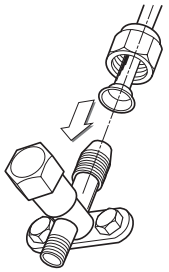
4.1 Draining the Water

* Holes are provided on the base plate of the outdoor unit to ensure that the defrost water produced during heating operations is drained off efficiently.
* If a centralized drain is required when installing the unit on a balcony or wall.
* If the drain port is covered by a mounting base or floor surface, place additional foot bases of at least 30mm in height under the outdoor unit's feet.
* In cold areas, do not use a drain hose with the outdoor unit. (Otherwise, drain water may freeze, impairing heating performance.)



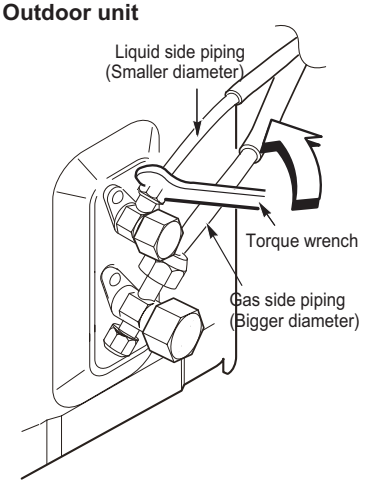
4.2 Refrigerant Piping Connection

Remove the Valve cover from the unit by loosening the screw. Align the center of the pipings and sufficiently tighten the flare nut by hand.



Finally, tighten the flare nut with torque wrench until the wrench clicks.

Outdoor unit



4.3 Evacuation

After the piping has been connected to the indoor unit, perform the air purge.

AIR PURGE

Evacuate the air in the connecting pipes and in the indoor unit using a vacuum pump.

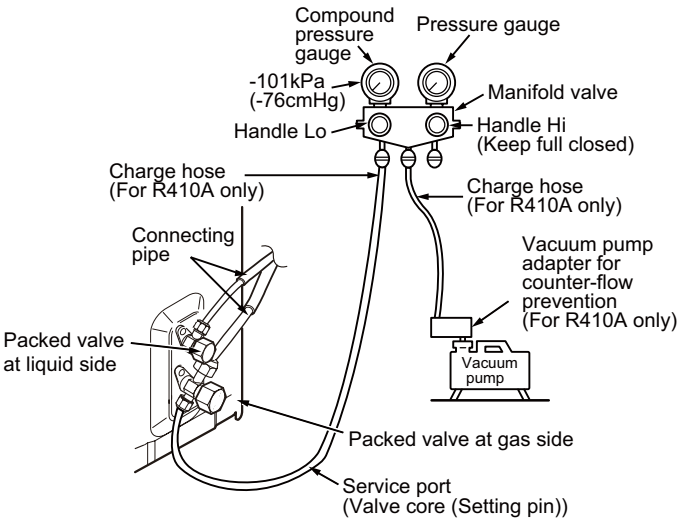
Do not use the refrigerant in the outdoor unit.

For details, see the vacuum pump manual.

Air purging with vacuum pump

Be sure to use a vacuum pump with counter-flow prevention function so that oil inside the pump does not flow back into the air conditioner pipes when the pump stops. (If oil inside the vacuum pump enters into the air conditioner circuit which uses R410A, trouble with the refrigeration system may develop.)

1. Connect the charge hose from the manifold valve to the service port of the gas side packed valve.
2. Connect the charge hose to the port of the vacuum pump.
3. Open fully the low pressure side handle of the gauge manifold valve.
4. Operate the vacuum pump to begin evacuating. Perform evacuating for about 15 minutes if the piping length is 20 meters (15 minutes for 20 meters) (assuming a pump capacity of 27 liters per minute). Confirm that the compound pressure gauge reading is –101 kPa (–76 cmHg).
5. Close the low pressure valve handle of gauge manifold.
6. Open fully the valve stem of the packed valves (both sides of Gas and Liquid).
7. Remove the charging hose from the service port.
8. Securely tighten the caps on the packed valves.



CAUTION

• IMPORTANT POINTS FOR PIPING WORK

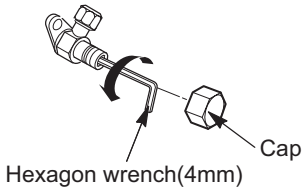
1. Keep dust and moisture from entering the pipes.
2. Tighten connections carefully (between pipes and unit).
3. Evacuate the air in the connecting pipes using a VACUUM PUMP.
4. Check for gas leaks at all connections.

Packed Valve handling precautions

• Open the valve stem all the way; but do not try to open it beyond the stopper.

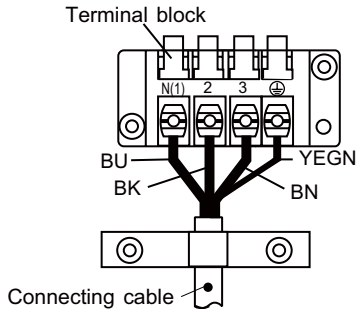
• Securely tighten the valve stem cap with torque in the following table:

Gas side (Ø9.52 mm)	33 to 42 N•m (3.3 to 4.2 kgf•m)
Liquid side (Ø6.35 mm)	14 to 18 N•m (1.4 to 1.8 kgf•m)
Service port	14 to 18 N•m (1.4 to 1.8 kgf•m)



4.4 Wiring Connection

1) Strip the insulation from the wire (20mm).
2) Connect the connection wires between the indoor and outdoor units so that the terminal numbers match. Tighten the terminal screws securely.
The screws are packed with the terminal board.

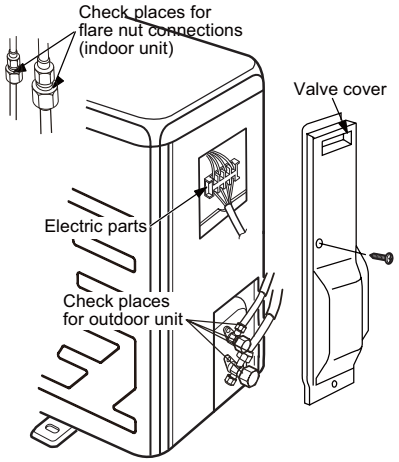


7.5 Test Operation

1. Check that all tubing and wiring have been properly connected.
2. Check that the gas and liquid side service valves are fully open.

5.1 Gas Leak Test

Check the flare nut connections for gas leaks with a gas leak detector and/or soapy water.



5.2 Test Runing

1)Switch on power, press “ON/OFF” button on the wireless remote control to start the operation.
2)Press MODE button, to select the COOL, HEAT (Cooling only unit is not available), FAN to check whether the operation is normal or not.
Perform test operation and check items 1 and 2 below.

1. INDOOR UNIT

(1) Is operation of each button on the remote control unit normal?
(2) Does each lamp light normally?
(3) Do the air flow-direction louver operate normally?
(4) Is the drain normal?

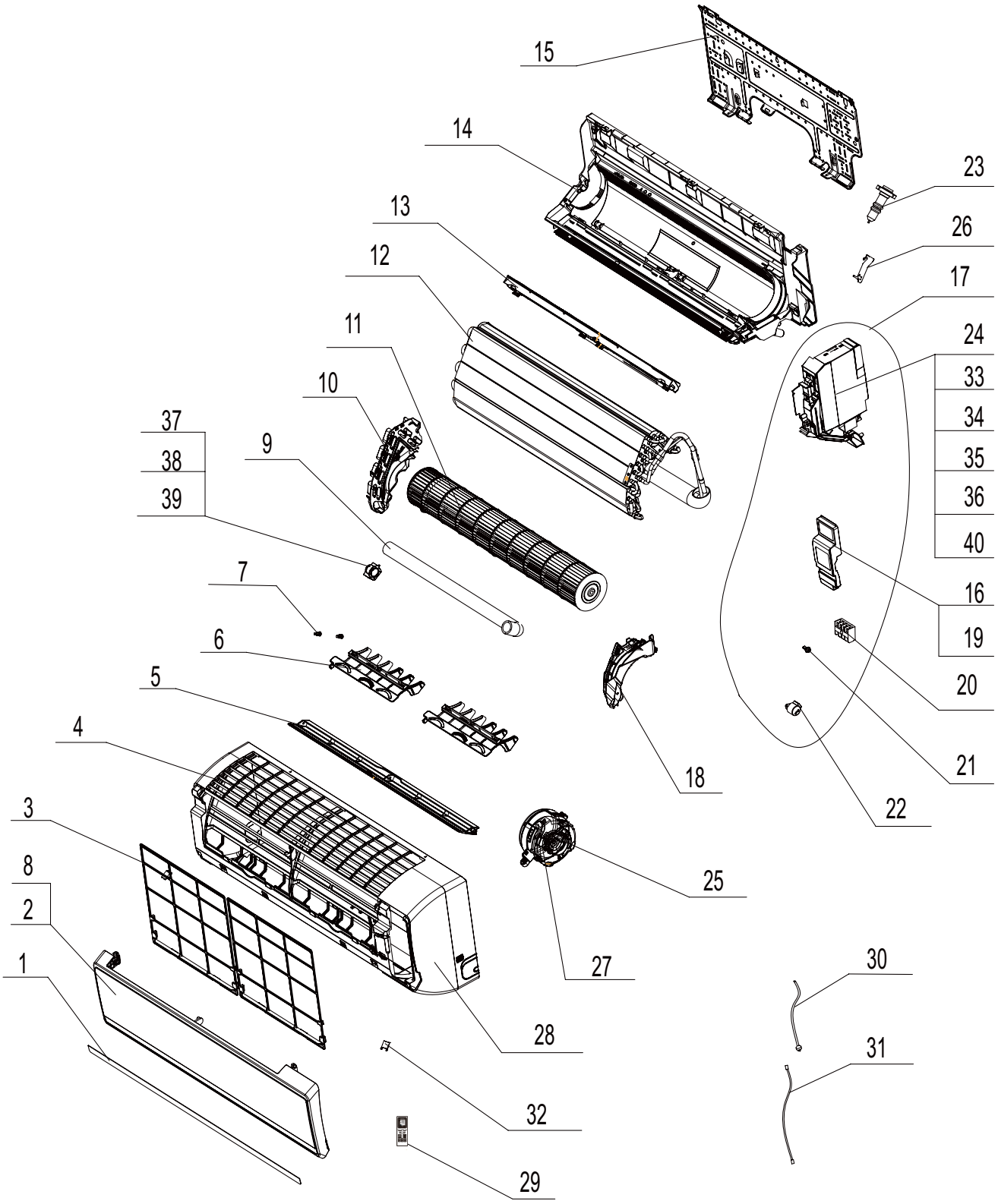
2. OUTDOOR UNIT

(1) Is there any abnormal noise and vibration during operation?
(2) Will noise, wind, or drain water from the unit disturb the neighbors?
(3) Is there any gas leakage?

8. Exploded Views and Parts List

8.1 Indoor Unit

Models GWC09KF-K3DNA5A/I,GWH09KF-K3DNA5A/I,GWC12KF-K3DNA5A/I,GWH12KF-K3DNA5A/I



No.	Description	Part Code		Qty
		GWC09KF-K3DNA5A/I	GWH09KF-K3DNA5A/I	
	Product Code	CB146N0050	CB146N0060	
1	Decorative Strip	20192292	20192292	1
2	Front Panel	2001232501T	2001232501T	1
3	Filter Sub-Assy	1112208201	1112208201	2
4	Front Case	20012324	20012324	1
5	Guide Louver	10512119	10512119	1
6	Air Louver	10512160	10512160	2
7	Shaft of guide louver	1054202001	1054202001	2
8	Front Panel Assy	2001237601	2001237601	1
9	Drainage Pipe Sub-assy	0523204101	0523204101	1
10	Evaporator Support	24212108	24212108	1
11	Cross Flow Fan	10352423	10352423	1
12	Evaporator Assy	01002270	01002270	1
13	Helicoid tongue	26112486	26112486	1
14	Rear Case assy	2220211901	2220211901	1
15	Wall Mounting Frame	0125201801	0125201801	1
16	Electric Box Cover	20122106	20122106	1
17	Electric Box Assy	2020225303	2020225302	1
18	Motor Press Plate	26112191	26112191	1
19	Electric Box Cover Sub-Assy	20122109	20122109	1
20	Terminal Board	42011233	42011233	1
21	Crank	73012005	73012005	1
22	Step Motor	1521210701	1521210701	1
23	Pipe plug (outlet)	76712020	76712020	1
24	Electric Box	20112086	20112086	1
25	Motor Sub-Assy	15002002	15002002	1
26	Baffle Plate	26112218	26112218	1
27	Fan Motor	15012093	15012093	1
28	Front Case Assy	2001237501	2001237501	1
29	Remote Controller	30510061	30510061	1
30	Power Cord	400204643	400204643	1
31	Connecting Cable	400205236	400205236	1
32	Screw Cover	24252019	24252019	1
33	Main Board	30138124	30138120	1
34	XY Capacitor	33030013	33030013	1
35	Ambient Temperature Sensor	390000453	390000453	1
36	Relay	44020386	44020386	1
37	Fan Bearing	76512210	76512210	1
38	Damping washer sub-assy	76512011	76512011	1
39	Axile Bush sub-assy	10542024	10542024	1
40	Electric Box Sub-Assy	2020225703	2020225702	1

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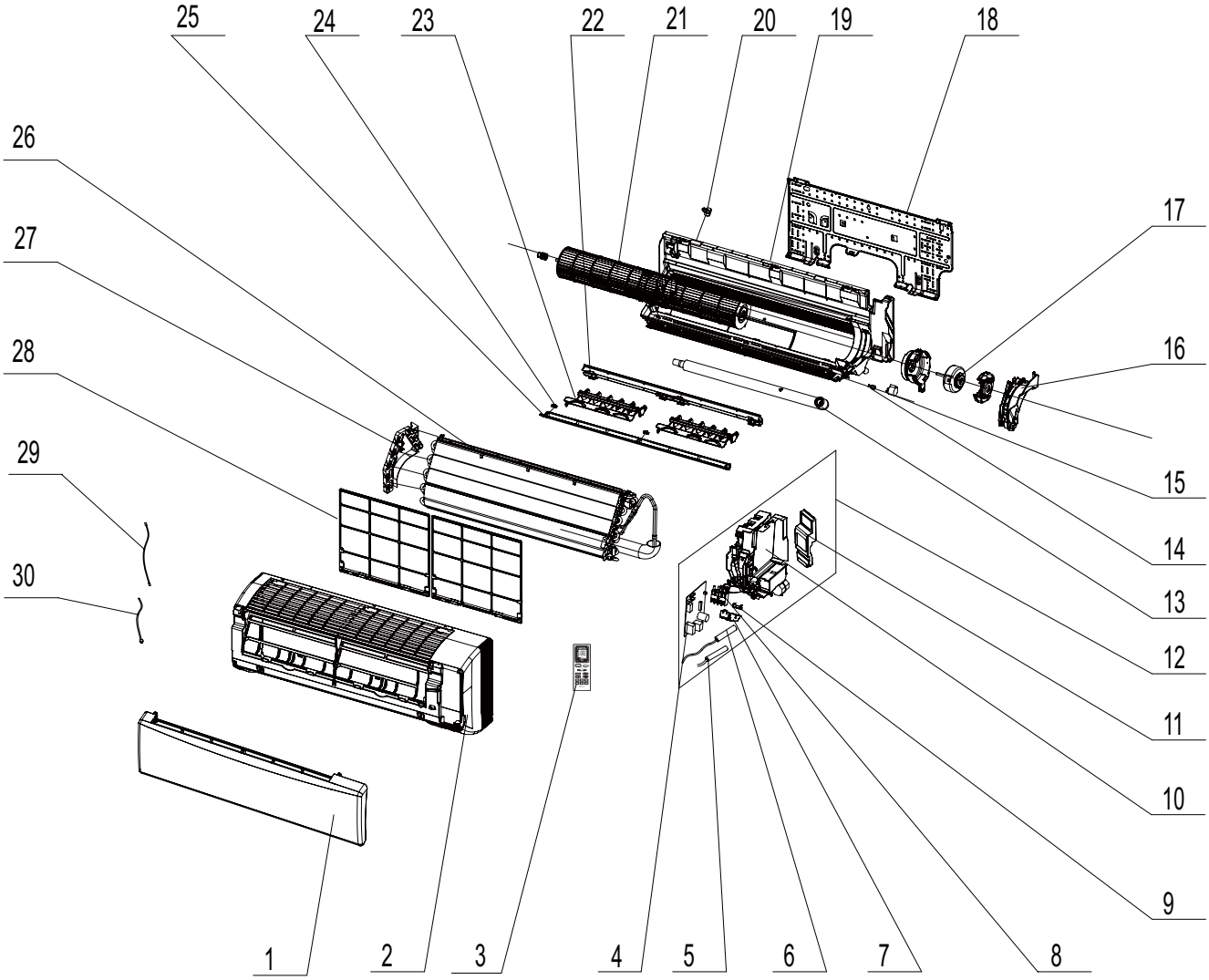
No.	Description	Part Code		Qty
		GWC12KF-K3DNA5A/I	GWH12KF-K3DNA5A/I	
	Product Code	CB146N0070	CB146N0080	
1	Decorative Strip	20192292	20192292	1
2	Front Panel	2001232501T	2001232501T	1
3	Filter Sub-Assy	1112208201	1112208201	2
4	Front Case	20012324	20012324	1
5	Guide Louver	10512119	10512119	1
6	Air Louver	10512160	10512160	2
7	Shaft of guide louver	1054202001	1054202001	2
8	Front Panel Assy	2001237601	2001237601	1
9	Drainage Pipe Sub-assy	0523204101	0523204101	1
10	Evaporator Support	24212108	24212108	1
11	Cross Flow Fan	10352423	10352423	1
12	Evaporator Assy	01002745	01002745	1
13	Helicoid tongue	26112486	26112486	1
14	Rear Case assy	2220211901	2220211901	1
15	Wall Mounting Frame	0125201801	0125201801	1
16	Electric Box Cover	20122106	20122106	1
17	Electric Box Assy	2020225301	20202253	1
18	Motor Press Plate	26112191	26112191	1
19	Electric Box Cover Sub-Assy	20122109	20122109	1
20	Terminal Board	42011233	42011233	1
21	Crank	73012005	73012005	1
22	Step Motor	1521210701	1521210701	1
23	Pipe plug (outlet)	76712020	76712020	1
24	Electric Box	20112086	20112086	1
25	Motor Sub-Assy	15002002	15002002	1
26	Baffle Plate	26112218	26112218	1
27	Fan Motor	15012093	15012093	1
28	Front Case Assy	2001237501	2001237501	1
29	Remote Controller	30510061	30510061	1
30	Power Cord	400204643	400204643	1
31	Connecting Cable	400205236	400205236	1
32	Screw Cover	24252019	24252019	1
33	Main Board	30138125	30138121	1
34	XY Capacitor	33030013	33030013	1
35	Relay	44020386	44020386	1
36	Ambient Temperature Sensor	390000453	390000453	1
37	Fan Bearing	76512210	76512210	1
38	Damping washer sub-assy	76512011	76512011	1
39	Axile Bush sub-assy	10542024	10542024	1
40	Electric Box Sub-Assy	2020225701	20202257	1

The above data are subject to change without notice.

Models GWH09KF-K3DNA6A/I,GWH12KF-K3DNA6A/I



No.	Description	Part Code		Qty
		GWH09KF-K3DNA6A/I	GWH12KF-K3DNA6A/I	
	Product Code	CB146N0110	CB146N0120	
1	Front panel 2	20012443S	20012443S	1
2	Front Case Assy	2001237501	2001237501	1
3	Remote Controller	30510061	30510061	1
4	Main Board	30138120	30138121	1
5	Ambient Temperature Sensor	390000453	390000453	1
6	Temperature Sensor	39000305	39000305	1
7	Indicator Light Cover	22242084	22242084	1
8	Terminal Board	42011233	42011233	1
9	Indicator shield cover	22242083	22242083	1
10	Electric Box Sub-Assy	2020225702	20202257	1
11	Electric Box Cover Sub-Assy	20122109	20122109	1
12	Electric Box Assy	2020225302	20202253	1
13	Drainage Pipe Sub-assy	0523204101	0523204101	1
14	Crank	73012005	73012005	1
15	Step Motor	1521210701	1521210701	1
16	Motor Press Plate	26112191	26112191	1
17	Fan Motor	15012093	15012093	1
18	Wall Mounting Frame	0125201801	0125201801	1
19	Rear Case assy	2220211901	2220211901	1
20	Pipe plug (outlet)	76712020	76712020	1
21	Cross Flow Fan	10352423	10352423	1
22	Helicoid tongue	26112486	26112486	1
23	Air Louver	10512160	10512160	2
24	Shaft of guide louver	1054202001	1054202001	2
25	Guide Louver	10512119	10512119	1
26	Evaporator Assy	01002270	01002745	1
27	Evaporator Support	24212108	24212108	1
28	Filter Sub-Assy	1112208201	1112208201	2
29	Connecting Cable	400205236	400205236	1
30	Power Cord	400204643	400204643	1

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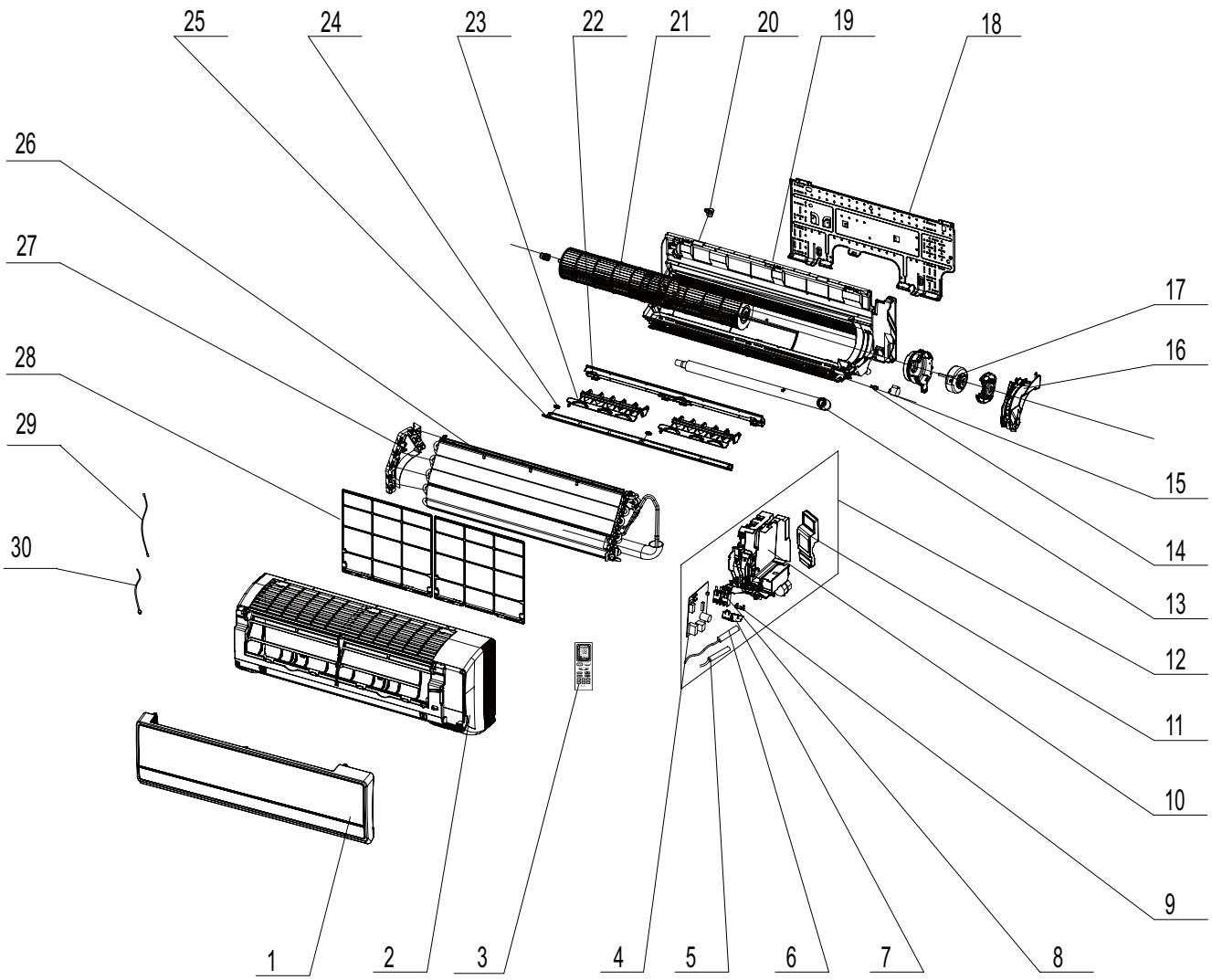
Models GWC09KF-K3DNA6A/I,GWC12KF-K3DNA6A/I



No.	Description	Part Code		Qty
		GWC09KF-K3DNA9A/I	GWC12KF-K3DNA9A/I	
	Product Code	CB146N09300	CB146N09400	
1	Front Panel Sub-Assy	2001251001	2001251001	1
2	Front Case Assy	2001237501	2001237501	1
3	Remote Controller	30510061	30510061	1
4	Main Board	30138120	30138121	1
5	Ambient Temperature Sensor	390000453	390000453	1
6	Temperature Sensor	39000305	39000305	1
7	Indicator Light Cover	22242084	22242084	1
8	Terminal Board	42011233	42011233	1
9	Indicator shield cover	22242083	22242083	1
10	Electric Box Sub-Assy	2020225703	2020225701	1
11	Electric Box Cover Sub-Assy	20122109	20122109	1
12	Electric Box Assy	2020225303	2020225301	1
13	Drainage Pipe Sub-assy	0523204101	0523204101	1
14	Crank	73012005	73012005	1
15	Step Motor	1521210701	1521210701	1
16	Motor Press Plate	26112191	26112191	1
17	Fan Motor	15012093	15012093	1
18	Wall Mounting Frame	0125201801	0125201801	1
19	Rear Case assy	2220211901	2220211901	1
20	Pipe plug (outlet)	76712020	76712020	1
21	Cross Flow Fan	10352423	10352423	1
22	Helicoid tongue	26112486	26112486	1
23	Air Louver	10512160	10512160	2
24	Shaft of guide louver	1054202001	1054202001	2
25	Guide Louver	10512119	10512119	1
26	Evaporator Assy	01002270	01002745	1
27	Evaporator Support	24212108	24212108	1
28	Filter Sub-Assy	1112208201	1112208201	2
29	Connecting Cable	400205236	400205236	1
30	Power Cord	400204643	400204643	1

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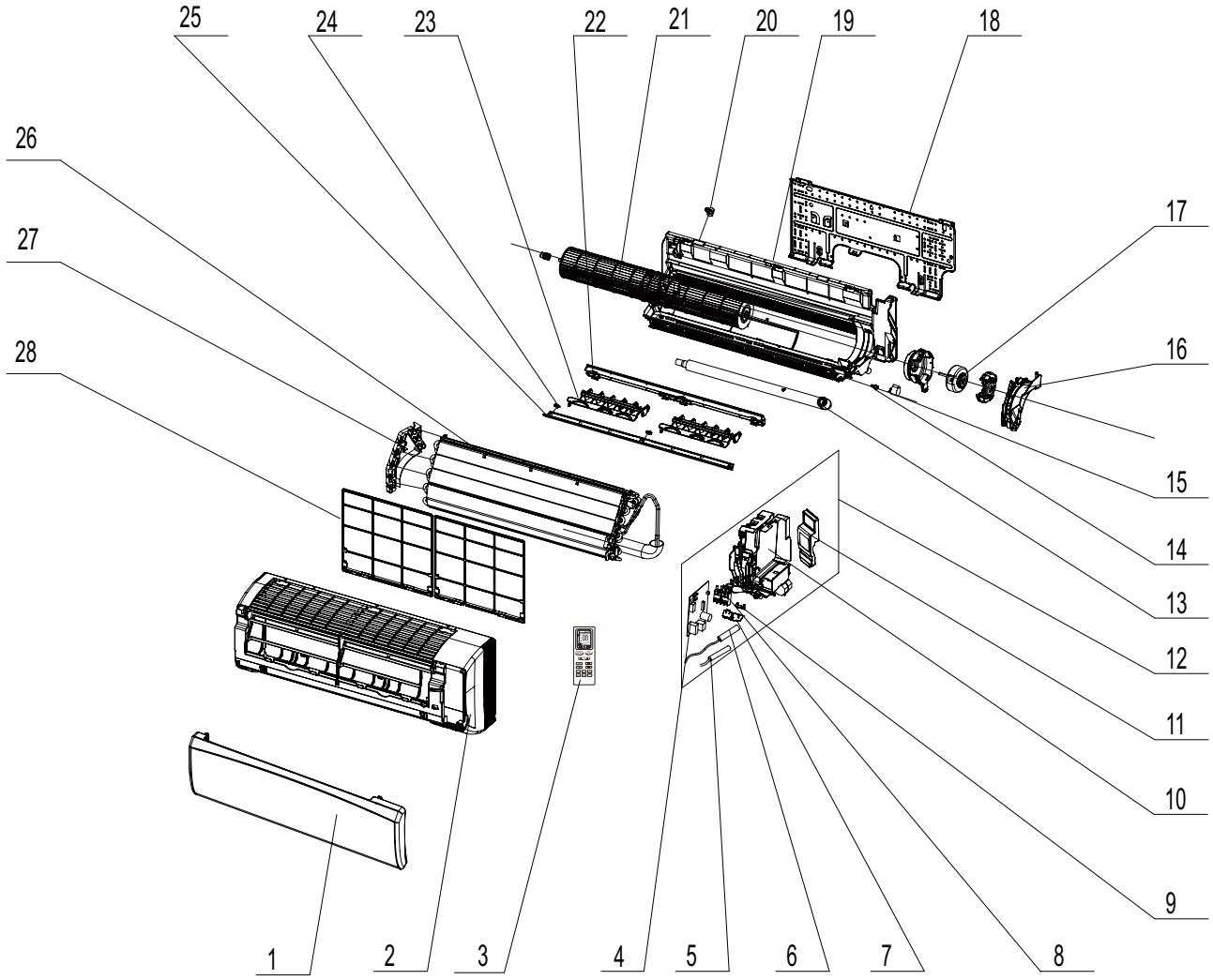
Models GWH09KF-K3DNB1A/I,GWH12KF-K3DNB1A/I



No.	Description	Part Code		Qty
		GWH09KF-K3DNB1A/I	GWH12KF-K3DNB1A/I	
	Product Code	CB146N0760	CB146N0770	
1	Front panel	20012688S	20012688S	1
2	Front Case Assy	2001237501	2001237501	1
3	Remote Controller	30510061	30510061	1
4	Main Board	30138120	30138121	1
5	Ambient Temperature Sensor	390000453	390000453	1
6	Temperature Sensor	39000305	39000305	1
7	Indicator Light Cover	22242084	22242084	1
8	Terminal Board	42011233	42011233	1
9	Indicator shield cover	22242083	22242083	1
10	Electric Box Sub-Assy	2020225702	20202257	1
11	Electric Box Cover Sub-Assy	20122109	20122109	1
12	Electric Box Assy	2020225302	20202253	1
13	Drainage Pipe Sub-assy	0523204101	0523204101	1
14	Crank	73012005	73012005	1
15	Step Motor	1521210701	1521210701	1
16	Motor Press Plate	26112191	26112191	1
17	Fan Motor	15012093	15012093	1
18	Wall Mounting Frame	0125201801	0125201801	1
19	Rear Case assy	2220211901	2220211901	1
20	Pipe plug (outlet)	76712020	76712020	1
21	Cross Flow Fan	10352423	10352423	1
22	Helicoid tongue	26112486	26112486	1
23	Air Louver	10512160	10512160	2
24	Shaft of guide louver	1054202001	1054202001	2
25	Guide Louver	10512119	10512119	1
26	Evaporator Assy	01002270	01002745	1
27	Evaporator Support	24212108	24212108	1
28	Filter Sub-Assy	1112208201	1112208201	2

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